

FAG Split Plummer Block Housings of Series SNV

for shaft diameters of 20 to 160 mm and $\frac{3}{4}$ to $5\frac{1}{2}$ inches

FAG

Rolling Bearings

FAG OEM und Handel AG

Publ. No. WL 90 118/3 EA



FAG Split Plummer Block Housings of Series SNV
for shaft diameters of 20 to 160 mm and $\frac{3}{4}$ to $5\frac{1}{2}$ inches

Publ. No. WL 90118/3 EA

FAG OEM und Handel AG

A Company of the FAG Kugelfischer Group

Postfach 1260 · 97419 Schweinfurt · Germany
Telephone (0 97 21) 91-0 · Fax (0 97 21) 91 34 35
Telex 67345-0 FAG d
Internet: <http://www.fag.de>

Preface

The OEM und Handel company of the FAG Kugelfischer Georg Schäfer AG Group supplies rolling bearings, necessary accessories, and services to original equipment customers in machinery and plant construction as well as to customers in the distribution and spare parts business. Comprehensive rolling bearing know-how, competent consultation on applications, and extensive customer service for more operational reliability make FAG an indispensable partner to its cus-

tomers. Development and further development of our products is based on the requirements of operation in the field. An ideal outline of requirements is best achieved through cooperation of our application engineers with the manufacturers and operators of machinery. It forms the basis for successful solutions both technically and economically speaking.

Production locations are found in Germany, Italy, Portugal, the USA and India. Sales are conducted by subsidiaries and distribution partners in almost every country in the world.



Contents

Split FAG plummer block housings of series SNV	3
Dimensions, material	4
Bearing seat and bearing mounting	4
Seals and covers	4
Lubrication	6
Mounting instructions	10
Additional holes for fastening bolts and pins	14
Loadability	14
Codes, Ordering examples	16
Dimensional tables	18

Split plummer block housings of series SNV

Split plummer block housings of series SNV

The FAG split plummer block housings of series SNV, fig. 1, were designed according to the modular system and developed on the basis of the SN/SNE housings. Rolling bearings of diverse diameter and width series can be mounted in any SNV housing if they have an outside diameter suitable for the housing, fig. 2.

Suitable bearing types are, for example, self-aligning ball bearings, barrel roller bearings, split and unsplit spherical roller bearings and deep groove ball bearings.

The bearings are either directly seated on the shaft or fixed with adapter sleeves. This results in different shaft diameters

for the same bearing size. Corresponding seals compensate for the gaps between the shaft and the housing passage.

FAG supplies split plummer block housings of series SNV for shafts with diameters from 20 to 160 mm and for $\frac{3}{4}$ to $5\frac{1}{2}$ inches.

The numbers in the housing codes indicate the housing bore and therefore the outside diameter of the suitable bearing e.g. 100 mm in the case of SNV100.

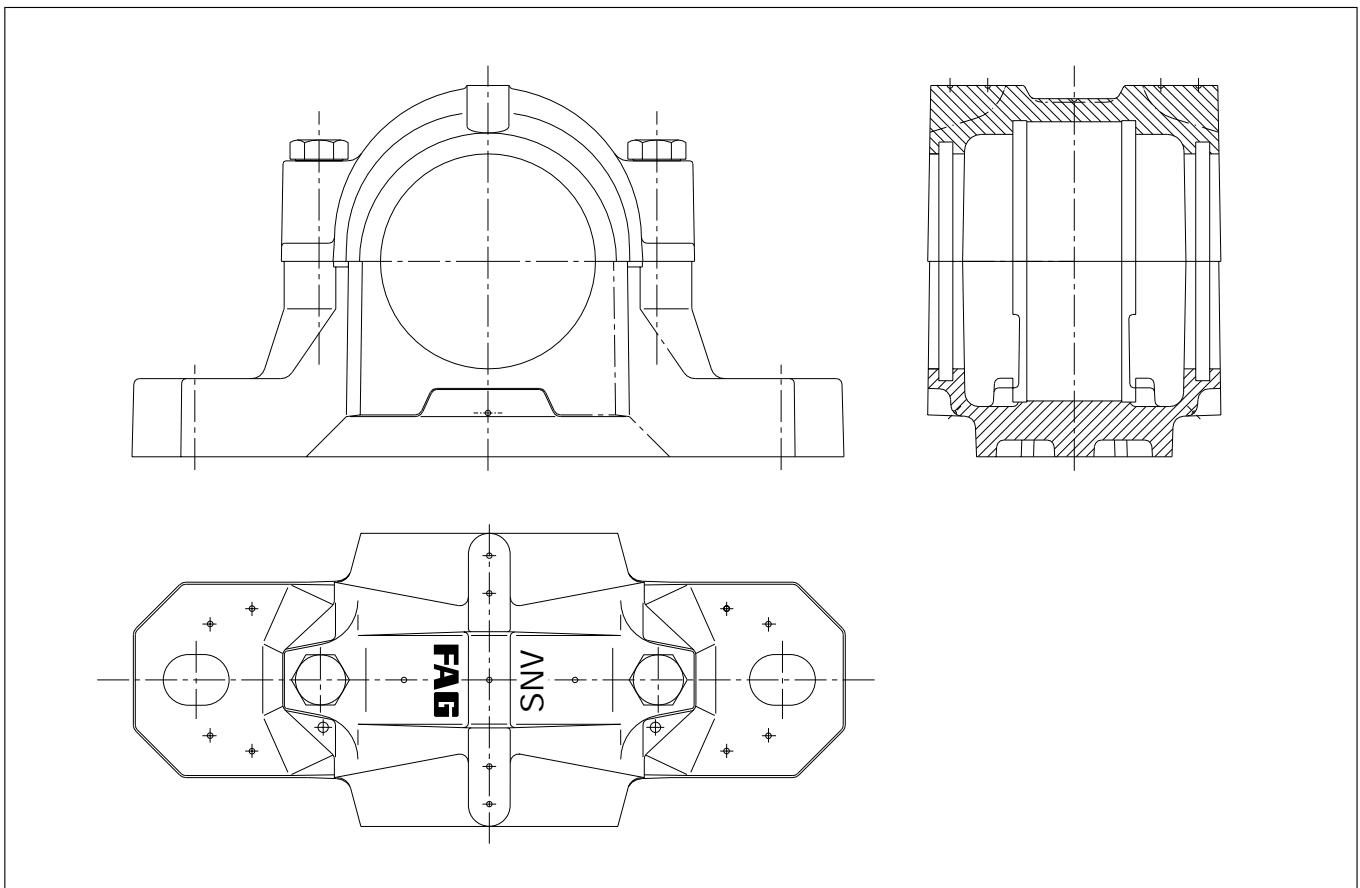
The main advantages of the SNV housing are:

- Easier stock-keeping due to the modular design. One housing size is suitable for different shaft diameters.
- High loadability.
- Depending on operating conditions two-lip seals, labyrinth seals, felt seals

or combined seals can be used. Special seals are available upon request.

- Centered locating bearings by means of two locating rings of identical width.
- Plane faces at housing base allow the housing to be secured with stops if high forces do not act vertically on the housing support surface.
- Holes can be drilled at spots marked on the housing for: lubricating and monitoring systems, fastening bolts, straight or tapered pins.
- Universal coating of all outer surfaces of the housing which are not machined (colour RAL 7031, blue-grey). The paint can be coated with all synthetic resin, polyurethane, acrylic, epoxy resin, chlorine rubber, cellulose, and acid-hardening hammer dimple enamels.

1: Split plummer block housing of series SNV



Dimensions · Material · Bearing seat · Bearing mounting · Seals and covers

Dimensions, material

The dimensions of the FAG housings of series SNV correspond to ISO 113 and DIN 736 to DIN 739.

The SNV housings are interchangeable with the former SN/SNE housings.

The SNV housings are made of cast iron, material no. 0.6027. Their loadability is considerably higher than that of the SN/SNE housings (see "Loadability" section).

For particularly high stresses nodular cast iron, material no. 0.7040, may also be used (please inquire about availability).

Bearing seat and bearing mounting

The bearing seat in the SNV housing is machined to H7 (applies to condition on supply, i.e. prior to loosening the connecting bolts of upper and lower part). The bearings can be displaced thus acting as floating bearings. Locating bearings are obtained by inserting two FRM locating rings, one on each bearing side. The bearing is then in the centre of the housing.

Rolling bearings which are seated directly on a stepped shaft or with an adapter sleeve on a straight shaft can be fitted into SNV housings, fig. 2.

A diameter tolerance of the shaft according to h8 (h9) is permissible when fastening with adapter sleeve.

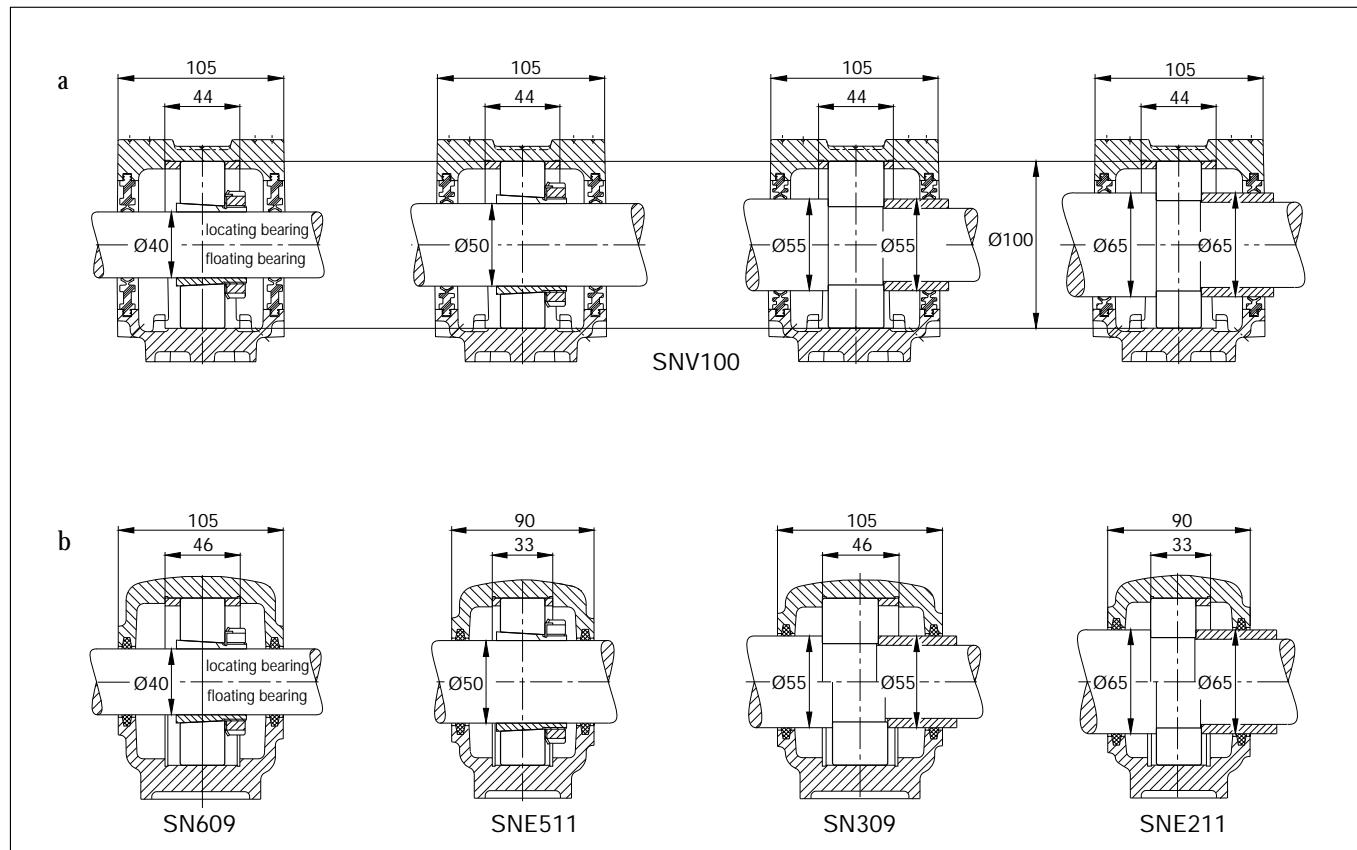
Seals and covers

Seals and covers fit into the annular grooves, with rectangular profile, on both sides of the SNV housings.

The DH two-lip seal is usually used. FAG also supplies upon request TSV labyrinth seals, FSV felt seals, TCV combined seals and special seals. The seals must be specified in the order. They are especially suitable for grease lubrication, see "Lubrication" section.

The FAG two-lip seal DH made of acrylonitrile-butadiene rubber (NBR), fig. 3a, is suitable for circumferential velocities of up to 13 m/s. The two-piece seal can be easily inserted into the annular groove of the housing (observe the position of separating joint).

2: The SNV housings are suitable for bearings with diverse diameter and width series which have the same outside diameter, e.g. 100 mm in the case of SNV100 (2a). Formerly four housing sizes were required for the shaft diameters indicated (2b).



The sealing lips slide on the rotating shaft. The outer sealing lip prevents the penetration of dirt into the bearing. This is also supported by the grease filled between the two lips during mounting. The inner lip prevents the escape of grease from the housing. The two-lip seal permits shaft inclinations of up to 0.5° in both directions. It is suitable for temperatures between -40°C and $+100^\circ\text{C}$. At the contact area of the sealing lips the roughness of the shaft should correspond to class N8 (DIN ISO 1302).

FAG labyrinth rings of the series TSV, fig. 3b, are also suitable for higher circumferential velocities since they are non-

rubbing. The O ring which is pressed in between the shaft and labyrinth ring ensures that the labyrinth ring does not slip despite its loose fit. The O ring, which is made of fluoro-caoutchouc (Viton[®]), is suitable for temperatures up to 200°C . The labyrinth seal accepts shaft inclinations of up to 0.5° in both directions. The labyrinth can be relubricated at position 1 and 5, fig. 4, if required.

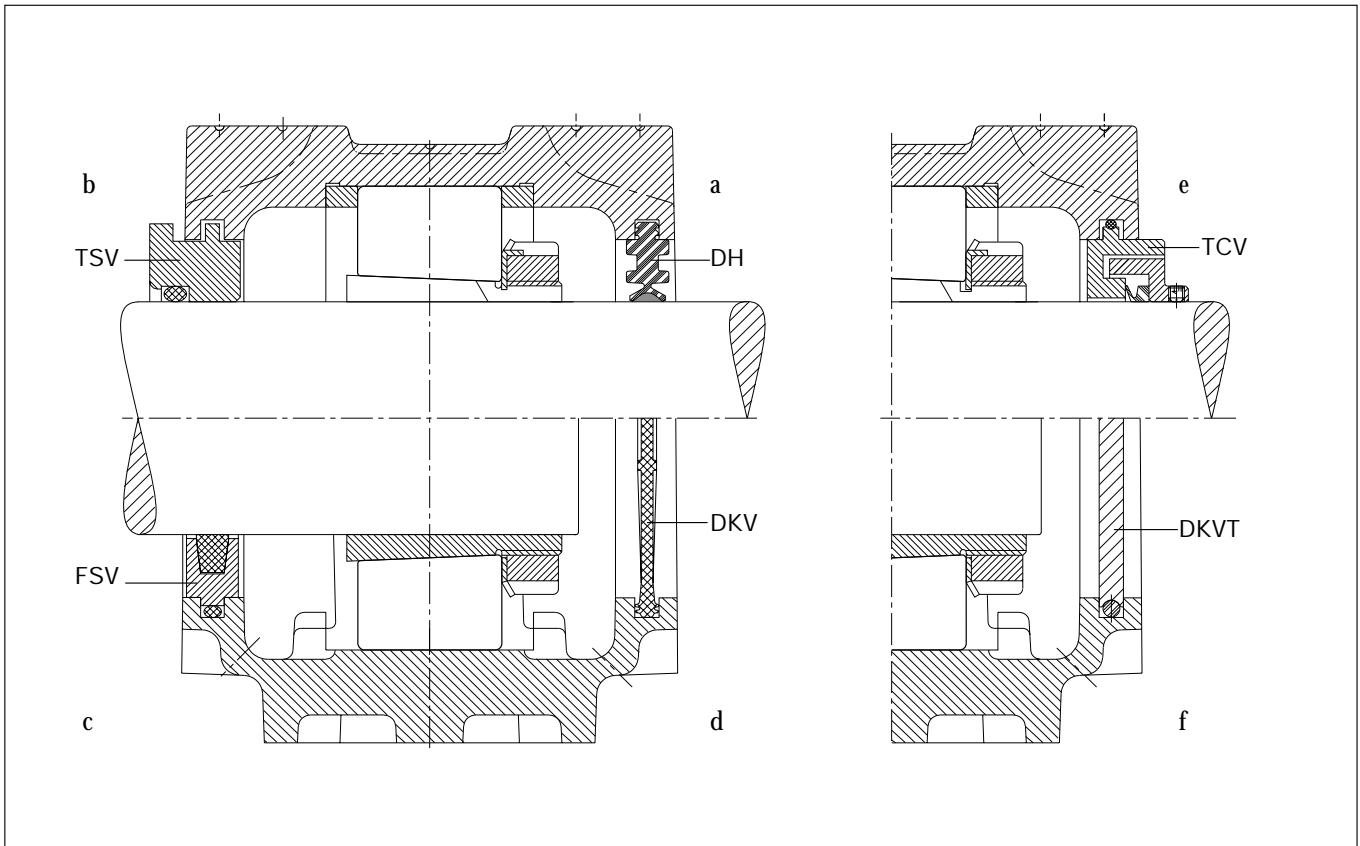
FAG FSV felt seals, fig. 3c, are suitable for grease lubrication and temperatures up to 100°C (aramide packages for higher temperatures available upon request). The adapter with the felt strip, which is previously soaked in oil, is secured in the

housing groove and is prevented from rotating by an O-ring. Felt seals are suitable for circumferential velocities of up to 5 m/s and, after the running-in phase, up to 15 m/s . The permissible shaft inclination is 0.5° in both directions.

Seals made up of a combination of labyrinth seat and V ring (TCV), fig. 3e, are available upon request.

If the SNV housings are to be closed on one side, the DKV covers have to be ordered separately. The synthetic covers are suitable for long-term operation at temperatures up to 120°C . DKVT covers for higher temperatures, fig. 3f, are available upon request.

3: Seals and covers for SNV housings



Lubrication

Lubrication

Grease lubrication

In many cases, the bearings can be greased for-life, i.e. the initial grease fill (see fig. 5 for initial grease fill amounts) will last for the entire bearing life if using rubbing seals (e.g. DH, FSV). The bearings are packed to capacity with grease and 60% of the housing cavities is filled.

The FAG rolling bearing grease Arcanol L135V, a lithium soap base grease of the NLGI class 2 with particularly effective EP additives is especially suitable (see FAG Publ. No. WL 81 116 also) for bearing operating temperatures $< 100^{\circ}\text{C}$, bearing loads $P/C < 0.3$ and a bearing-related speed index $k_a \cdot n \cdot d_m < 700\,000 \text{ min}^{-1} \cdot \text{mm}$ ($k_a = 1$ for self-aligning ball bearings and deep groove ball bearings, $k_a = 2$ for spherical roller bearings).

In the case of a speed index $n \cdot d_m < 50\,000 \text{ min}^{-1} \cdot \text{mm}$ and non-rubbing sealing (e.g. TSV), where the grease also has to function as a seal, the housing and sealing cavities may be packed to capacity.

Grease change

A change of grease for new grease should be undertaken if the attainable fatigue life of the bearing is considerably longer than the grease service life (to be found in FAG Publ. No. WL 81 115 "Rolling Bearing Lubrication").

Grease relubrication Grease outlet hole

If, in isolated cases, the grease exchange intervals are too short, relubrication is recommended. The lubricant can be supplied to the housing laterally or where bearings with lubricating groove and holes are used also centrally. In the case of lateral lubrication the housing cavities on the side of the grease nipple must be filled to about 100% so that the

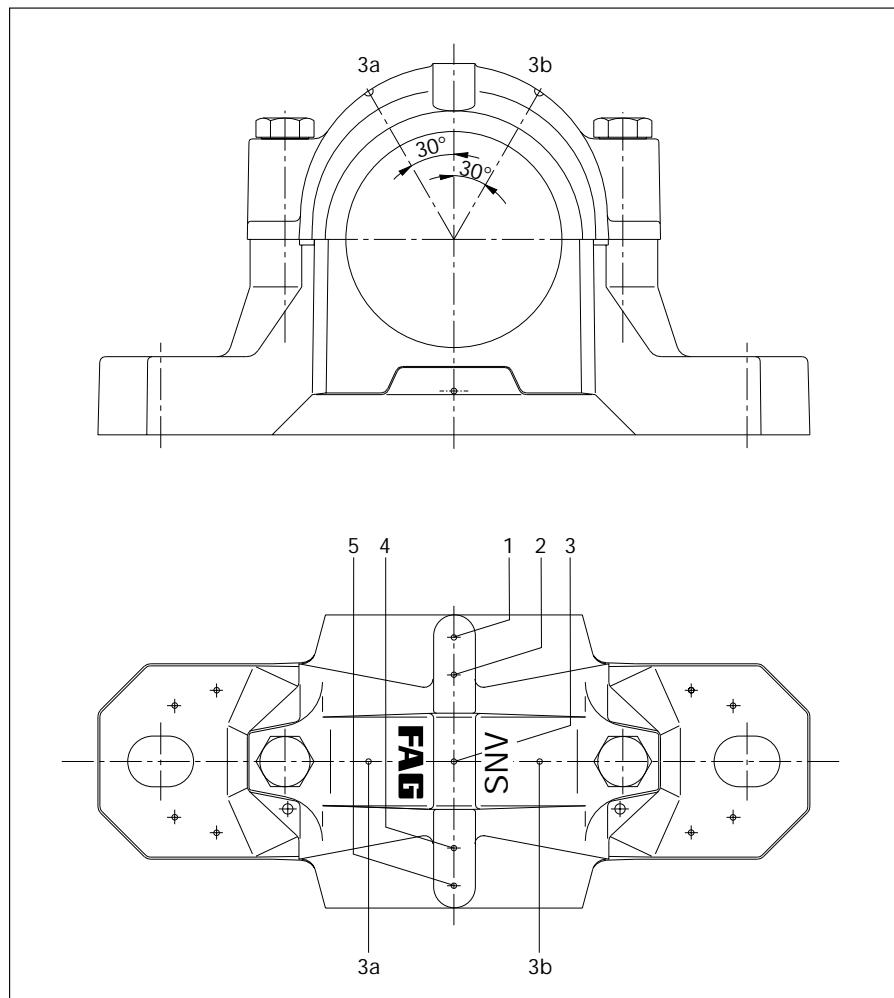
replenished grease reaches the bearing immediately. Depending on the seal type selected and on the application in question, the housing top can be provided with grease nipples for lubricant supply at positions 2 or 4, fig. 4, and on the opposite side of the housing base the grease outlet hole can be provided (an absolute must for DH seals).

The grease nipple and outlet hole are specified in the order by adding the suffix G944A* to the housing code. Please refer

to fig. 6 for the location and dimensions of the holes and the grease nipple.

The far right column of fig. 5 indicates the minimum relubrication quantities. It is not possible to overgrease the bearings if there is a grease outlet hole or non rubbing sealing. The temperature may rise due to the working of the replenished grease. It will drop to its original level after a few running hours when the surplus grease has been expelled. In the interest of the environment it is recommended to dose the lubricant.

4: Markings at the housing top for grease nipple connecting holes



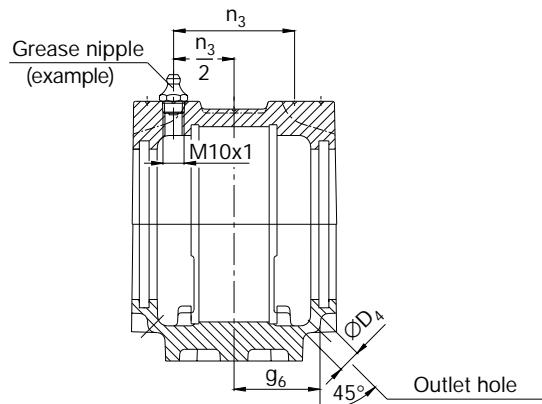
Due to their good flow behaviour, greases of consistency class 2, e.g. Arcanol L135V and L78V, are more suitable for replenishment than greases of higher consistency classes.

5: Recommended grease quantities for the initial grease fill (housing cavities 60%, bearings packed to capacity) and the relubrication of SNV housings

Housing FAG	Grease quantity ≈ Initial fill g		Re-lubrication
SNV052	30	5	
SNV062	45	5	
SNV072	65	10	
SNV080	80	10	
SNV085	105	10	
SNV090	130	10	
SNV100	180	15	
SNV110	210	15	
SNV120	270	20	
SNV125	290	20	
SNV130	330	20	
SNV140	440	25	
SNV150	500	30	
SNV160	650	40	
SNV170	700	45	
SNV180	900	55	
SNV190	950	60	
SNV200	1200	70	
SNV215	1400	80	
SNV230	1600	85	
SNV240	1700	90	
SNV250	2000	100	
SNV260	2000	120	
SNV270	2500	130	
SNV280	2600	140	
SNV290	3000	150	
SNV300	3100	160	
SNV320	3700	200	
SNV340	4500	240	

6: Dimensions recommended for grease nipple connecting holes and grease outlet holes

SNV housings for grease replenishment (suffix G944A*, supply on request) are equipped with a grease nipple and an outlet hole of the sizes shown in the table.
Example: Design G944AA with conical grease nipple NIP.DIN71412-AM10x1.



Housing FAG	Connection for grease nipple n ₃ mm	Grease outlet hole D ₄ mm	g ₆
SNV052	19	10	27.5
SNV062	21	10	30
SNV072	23	10	33
SNV080	26	10	36
SNV085	23.5	10	34.5
SNV090	29	10	41.5
SNV100	31	15	44
SNV110	33.5	15	46
SNV120	35.5	15	49
SNV125	28.5	10	41
SNV130	38	15	51.5
SNV140	40.5	15	57.5
SNV150	42.5	15	60
SNV160	45	15	62.5
SNV170	46.5	20	64
SNV180	49.5	20	69
SNV190	49.5	20	68.5
SNV200	55.5	20	77.5
SNV215	58.5	20	80
SNV230	61	20	83
SNV240	60	20	81.5
SNV250	65.5	20	89
SNV260	62.5	20	84
SNV270	71.5	20	96.5
SNV280	68	20	92.5
SNV290	76	20	102.5
SNV300	73	20	99.5
SNV320	77	20	104.5
SNV340	81	20	109.5

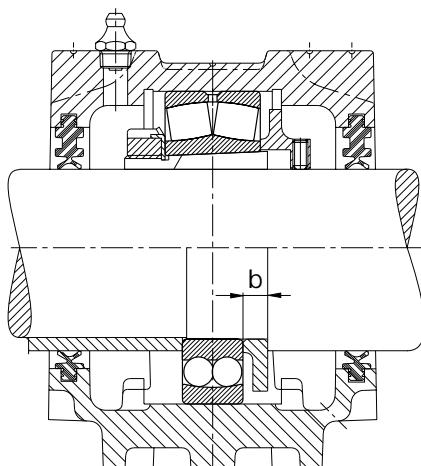
Lubrication

Grease valves

For high-speed operation, e.g. with fan bearing arrangements, FAG supply RSV grease valves upon request, fig. 7.

Grease valves for SNV housings of design G944A* must be listed separately in the order. RSV5 or RSV6 grease valves are used for bearings with adapter sleeves while RSV2 or RSV3 valves are used for bearings with cylindrical bore.

7: RSV grease valve



Grease valve	Width	Grease valves	Width
FAG	mm	FAG	mm
RSV205 to 211	8	RSV305 to 308	8
RSV212 to 218	10	RSV309 to 313	10
RSV219 to 222	13	RSV314 to 316	13
RSV224 to 232	15	RSV317 to 322	15
		RSV324 to 332	16

Oil lubrication

The SNV housings are designed for both oil sump and circulation oil lubrication. The housings are spacious with oil collecting pockets in the base, oil inlet and outlet holes, holes for connecting oil level gauges and temperature sensors. Connection dimensions fig. 8.

In the case of oil sump lubrication a minimum oil level must be maintained (h_3 dimension in fig. 8). If FAG two-lip seals are used, a certain leakage must be taken into account. Leakage is inevitable with split seals and with seals which are not spring-preloaded. To keep the leakage rate down, the seal contact surface on the shaft should have the following quality:

hardness at least 55 HRC,

ground twist-free with $R_a = 0.2 \mu\text{m}$ to max. $0.5 \mu\text{m}$.

The joint between housing top and base must be sealed with a thin layer of a commercial sealing compound (permanent elasticity). In the case of housings closed at one end, the groove bottom must also be filled with the sealing compound.

Technically-speaking, an oil-proof design is only possible with a spring-preloaded, unsplit radial shaft seal. Please note: the housing must be ventilated in the case of oil sump lubrication (e.g. closing the inlet hole with a ventilation plug). Please contact the FAG advisory service about design and availability.

**8: Dimensions recommended for the connecting holes of oil inlet, oil outlet and oil-sight glass for oil sump lubrication.
For oil circulation lubrication the bore M₄ can be used as the oil outlet.**

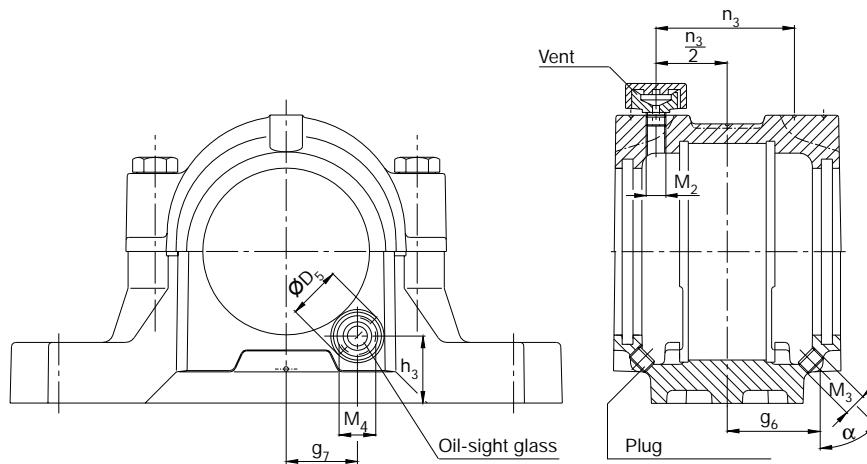
SNV housings for oil sump lubrication (suffix G944BA) contain

1 Oil-sight glass OSLG.MOD24OMR-R.../..,

1 Vent VENT.MOD556E-R.../..,

2 Plugs VSB.DIN906-M10x1-ST.

FAG supply the G944BA design upon request.



Housing	Connection for oil inlet		Connection for oil outlet			Connection for oil-sight glass			
	M ₂	n ₃ /2 mm	M ₃	α °	g ₆ mm	M ₄	g ₇ mm	h ₃ mm	D ₅
SNV100	G ¹ / ₄	31	M10x1	50	44	G ³ / ₈	33	31	25
SNV110	G ¹ / ₄	33.5	M10x1	50	46	G ³ / ₈	35	28	25
SNV120	G ¹ / ₄	35.5	M10x1	50	49	G ³ / ₈	38	35	25
SNV125	G ¹ / ₄	28.5	M10x1	50	49	G ³ / ₈	44	24	25
SNV130	G ¹ / ₄	38	M10x1	50	51.5	G ¹ / ₂	43	28.5	30
SNV140	G ¹ / ₄	40.5	M10x1	60	57.5	G ¹ / ₂	45	40	30
SNV150	G ¹ / ₄	42.5	M10x1	60	60	G ¹ / ₂	47	38	30
SNV160	G ¹ / ₄	45	M10x1	60	62.5	G ¹ / ₂	50	39	30
SNV170	G ¹ / ₄	46.5	M10x1	60	64	G ³ / ₄	55	46	38
SNV180	G ¹ / ₄	49.5	M10x1	60	69	G ³ / ₄	57	43	38
SNV190	G ¹ / ₄	49.5	M10x1	60	68.5	G ³ / ₄	48	45	38
SNV200	G ¹ / ₄	55.5	M10x1	60	77.5	G ³ / ₄	62	50	38
SNV215	G ¹ / ₄	58.5	M10x1	60	80	G ³ / ₄	67	58	38
SNV230	G ¹ / ₄	61	M10x1	60	83	G ³ / ₄	70	60	38
SNV240	G ¹ / ₄	60	M10x1	60	81.5	G ³ / ₄	61	60	38
SNV250	G ¹ / ₄	65.5	M10x1	60	89	G ³ / ₄	75	55	38
SNV260	G ¹ / ₄	62.5	M10x1	60	84	G ³ / ₄	65	65	38
SNV270	G ¹ / ₄	71.5	M10x1	60	96.5	G ³ / ₄	81	55	38
SNV280	G ¹ / ₄	68	M10x1	60	92.5	G ³ / ₄	70	60	38
SNV290	G ¹ / ₄	76	M10x1	60	102.5	G ³ / ₄	87	58	38
SNV300	G ¹ / ₄	73	M10x1	60	99.5	G ³ / ₄	75	70	38
SNV320	G ¹ / ₄	77	M10x1	60	104.5	G ³ / ₄	80	73	38
SNV340	G ¹ / ₄	81	M10x1	60	109.5	G ³ / ₄	95	75	38

Mounting

Mounting instructions

Correct mounting has a decisive influence on the attainable life of the bearing.

Careful attention should therefore be paid to the following mounting instructions. Further information can be found in the FAG Publ. No. WL 80 100 "Mounting and Dismounting of Rolling Bearings".

The bearings which fit into the SNV housings can be fastened onto the shaft with adapter sleeves or seated directly on the shaft with a cylindrical bore. The required machining tolerances of the shaft can be taken from the catalogue WL 41 520 "FAG Rolling Bearings".

When using adapter sleeves, the tight fit is obtained by pushing the inner ring axially onto the shaft and from the resulting radial expansion of the inner ring. The axial displacement or reduction in radial clearance of the bearing is the dimension (see table 9 for recommended

values). Pressing on is facilitated by using an FAG hydraulic nut.

In the case of spherical roller bearings the reduction in radial clearance is determined by measuring the remaining clearance with feeler gauges. Self-aligning ball bearings are pressed so far onto the sleeve until a slight resistance can be felt when the outer ring is swivelled out. However, the outer ring must be easy to rotate in circumferential direction.

Housing tops and bases are not interchangeable.

The support surface must first be cleaned and checked for flatness prior to mounting the SNV plummer block housings.

See section "Loadability", page 14, for flatness tolerances (DIN ISO 1101).

The housing base, which has been cleaned, is then fixed to the support surface with the fastening bolts. The bolts should not be fully tightened so that the housing can be adjusted at a later stage.

Mounting the bearings on the shaft

Bearings with a cylindrical bore are pressed onto the shaft or, even better, pushed on in heated condition. The bearing inner ring must abut the shaft shoulder accurately. If necessary, press again after cooling.

When mounting bearings with tapered bores and adapter sleeves it must be insured that the bearing is seated in the centre of the housing before fixing. This is achieved by inserting the shaft with the bearing in the housing base and adjusting it. Axial displacement of the bearing on the sleeve must also be taken into consideration.

Mounting split spherical roller bearings

Split FAG spherical roller bearings are mounted similarly. Particularities for mounting split bearings are enclosed with the bearings upon delivery.

9: Reduction in radial clearance for FAG spherical roller bearings with tapered bore

Nominal bore d over mm	to	Radial clearance prior to mounting						Reduction in radial clearance ¹⁾ on the taper 1:12 ¹⁾				Axial displacement				Control value for the radial clearance after mounting				
		Clearance group CN (normal) min mm			C3 min max mm			C4 min max mm		min mm		max mm		Shaft min mm	max	Sleeve min mm	max	CN min mm	C3 min mm	C4 min mm
24	30	0.03	0.04	0.04	0.055	0.055	0.075	0.015	0.02	0.3	0.35	0.3	0.4	0.015	0.02	0.035				
30	40	0.035	0.05	0.05	0.065	0.065	0.085	0.02	0.025	0.35	0.4	0.35	0.45	0.015	0.025	0.04				
40	50	0.045	0.06	0.06	0.08	0.08	0.1	0.025	0.03	0.4	0.45	0.45	0.5	0.02	0.03	0.05				
50	65	0.055	0.075	0.075	0.095	0.095	0.12	0.03	0.04	0.45	0.6	0.5	0.7	0.025	0.035	0.055				
65	80	0.07	0.095	0.095	0.12	0.12	0.15	0.04	0.05	0.6	0.75	0.7	0.85	0.025	0.04	0.07				
80	100	0.08	0.11	0.11	0.14	0.14	0.18	0.045	0.06	0.7	0.9	0.75	1	0.035	0.05	0.08				
100	120	0.1	0.135	0.135	0.17	0.17	0.22	0.05	0.07	0.7	1.1	0.8	1.2	0.05	0.065	0.1				
120	140	0.12	0.16	0.16	0.2	0.2	0.26	0.065	0.09	1.1	1.4	1.2	1.5	0.055	0.08	0.11				
140	160	0.13	0.18	0.18	0.23	0.23	0.3	0.075	0.1	1.2	1.6	1.3	1.7	0.055	0.09	0.13				

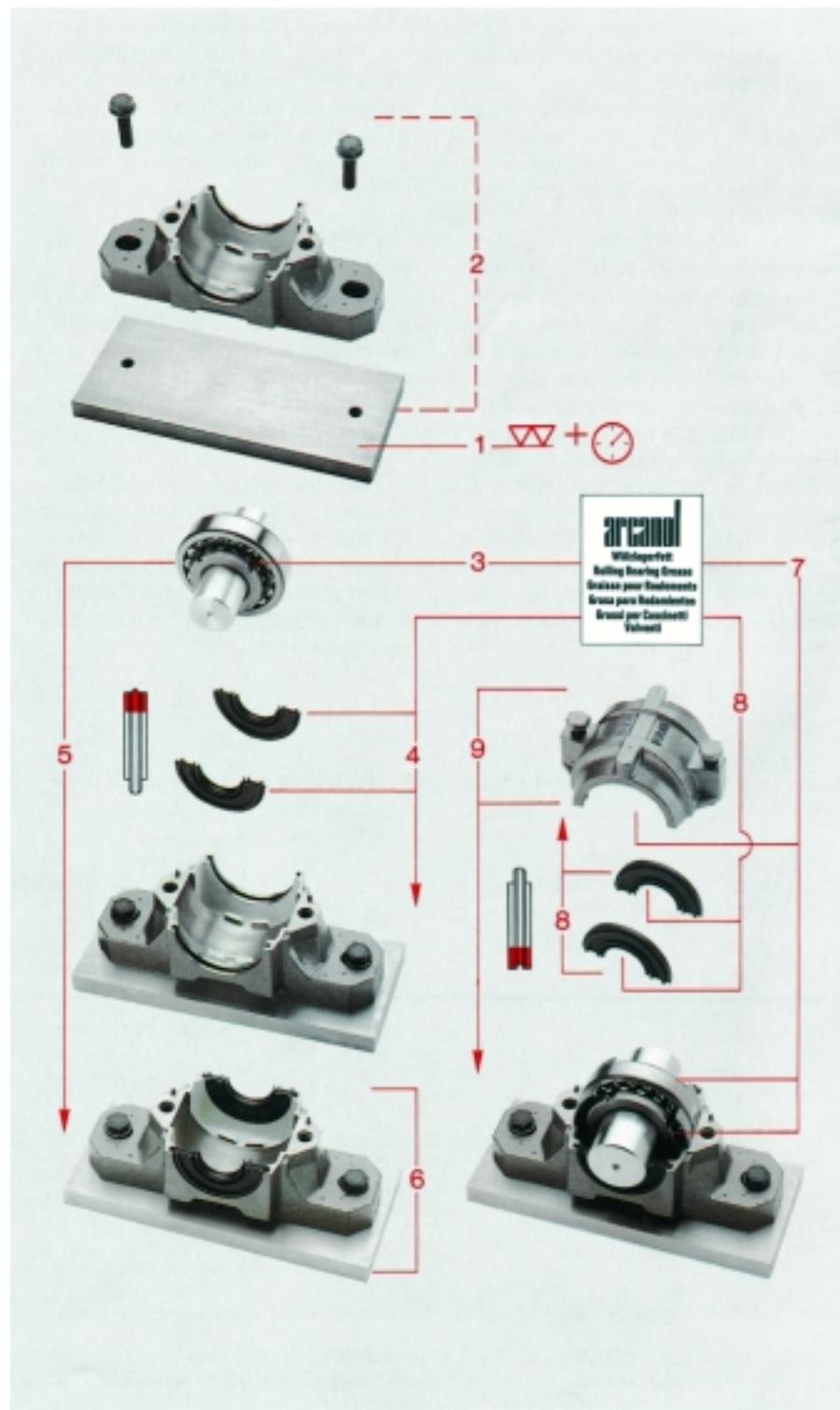
¹⁾ Only applicable to solid shafts made of steel and to hollow shafts with a bore not larger than half the shaft diameter.

The following applies: Bearings, whose radial clearance lies in the upper half of the tolerance range prior to mounting, are mounted with the higher value of the radial clearance reduction or axial displacement; bearings in the lower half of the tolerance range with the lower value of the radial clearance reduction or axial displacement.

Mounting sequence for SNV housings with the two-lip seal DH (fig. 10)

1. Clean and check support surface.
2. Lock housing base into position.
3. Mount bearing on shaft and fill its cavities with some of the grease quantity according to table 5.
4. Fill space between the sealing lips with grease. Place each of the sealing halves in the grooves of the housing base.
5. Insert shaft with bearing in housing base. Insert both locating rings for locating bearing. The floating bearing should be positioned in the housing centre. In the case of housings closed at one end insert only one seal and, at the opposite side, the cover DKV into the housing grooves.
6. Align housing base and tighten fastening bolts in housing foot with recommended tightening torque, table 13.
7. Distribute equally the remaining bearing grease (point 3) between housing top and base.
8. Insert greased seal halves into the grooves of housing top.
9. Mount housing top and tighten fastening bolts with recommended tightening torque, table 13.

10: Mounting of SNV housings with two-lip seals DH

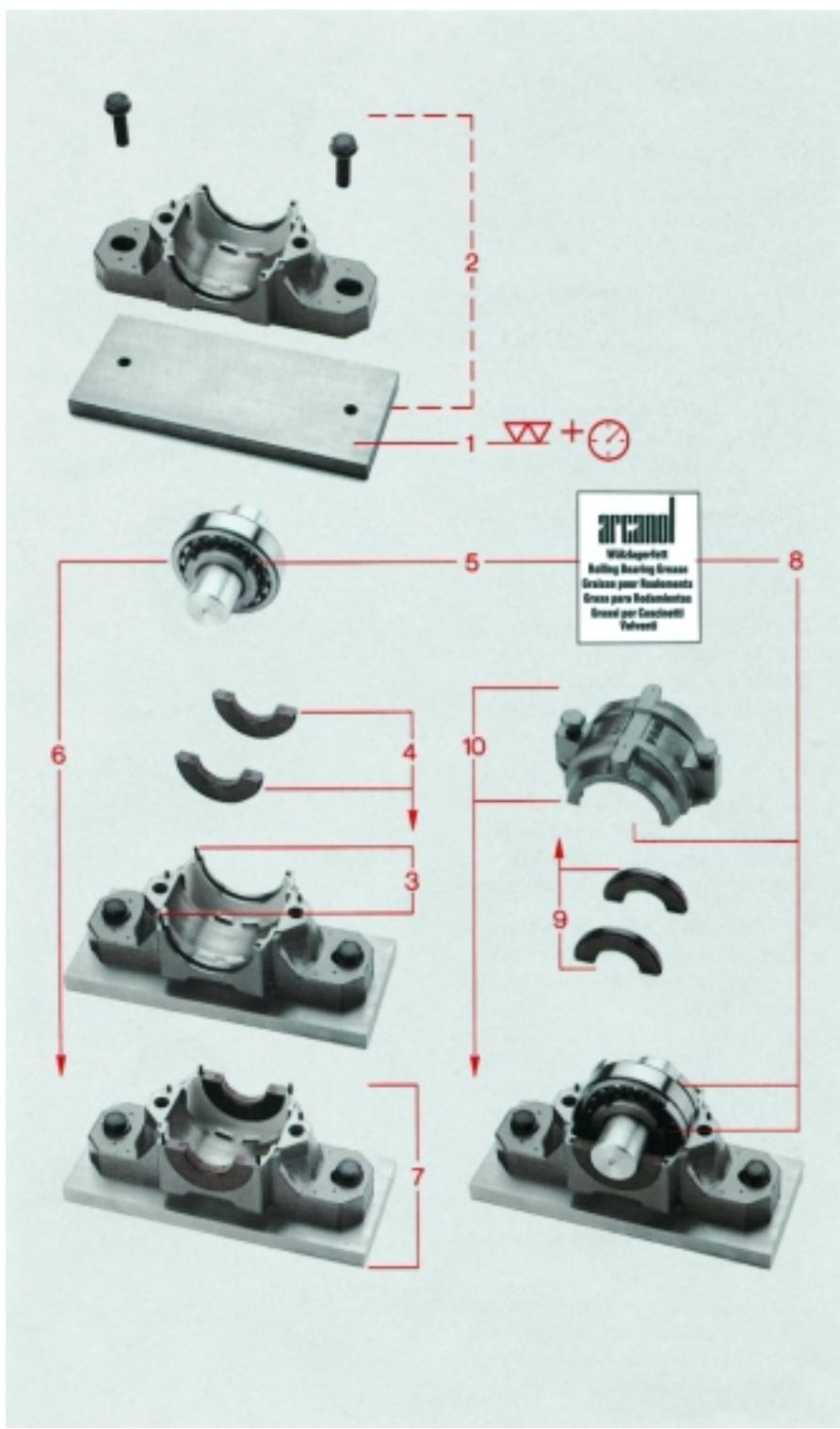


Mounting

Mounting sequence for SNV housings with the felt seal FSV (fig. 11)

1. Clean and check support surface.
2. Lock housing base into position.
3. Insert O rings into the grooves of housing base.
4. Place each half of the adapter with oil-soaked felt strip on the O ring in the grooves of housing base.
5. Mount bearing on shaft and fill its cavities with some of the grease quantity according to table 5.
6. Insert shaft with mounted bearing in housing base. Insert both locating rings for locating bearing. The floating bearing should be positioned in the housing centre. In the case of housings closed at one end insert only one adapter with felt strip and, at the opposite side, the cover DKV into the housing grooves.
7. Align housing base and tighten fastening bolts in housing foot with the recommended tightening torque, table 13.
8. Distribute equally the remaining bearing grease (point 5) between the housing top and base.
9. Insert O ring and adapter with oil-soaked felt strip into the grooves of housing top.
10. Mount housing top and tighten fastening bolts with the recommended tightening torque, table 13.

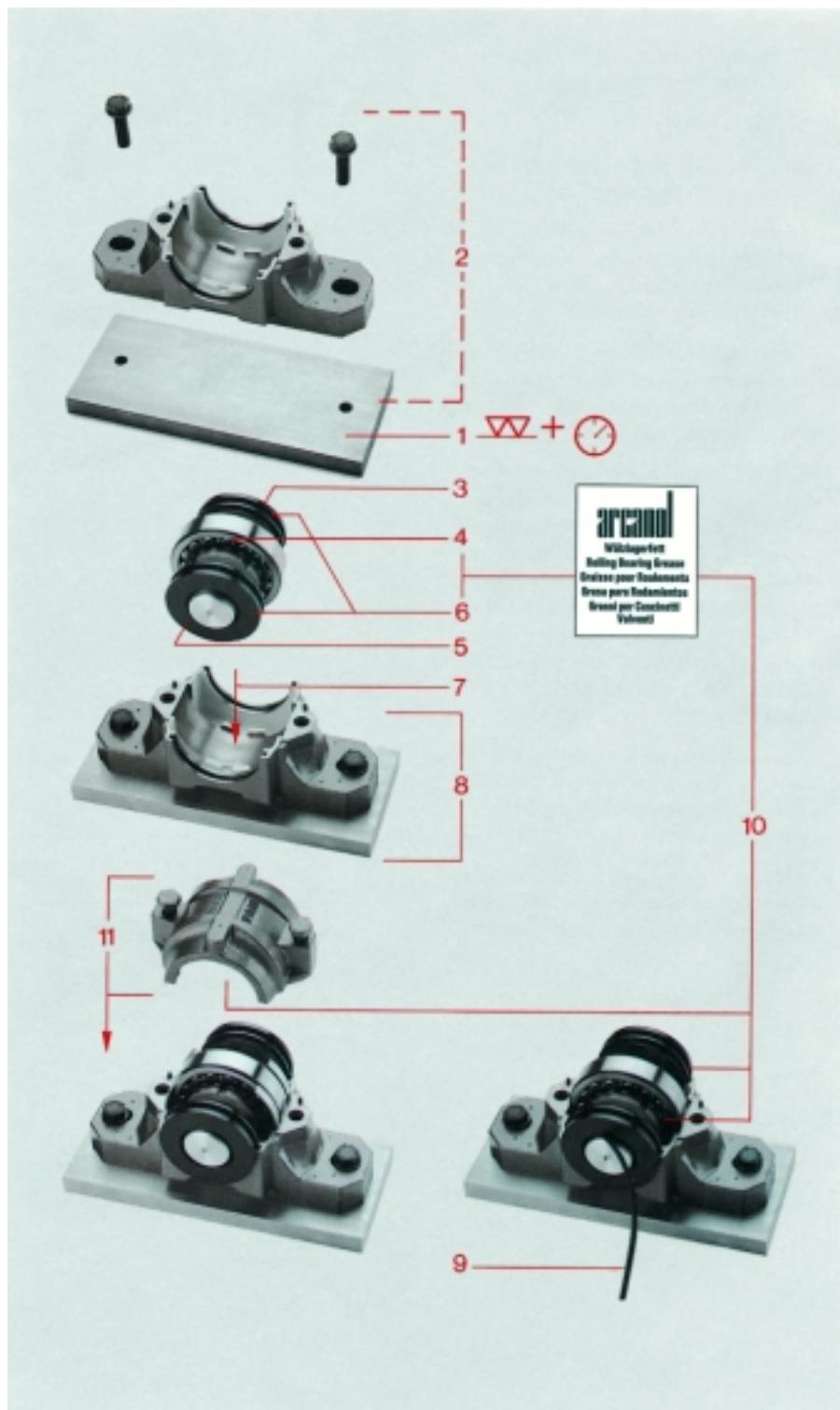
11: Mounting of SNV housings with felt seals FSV



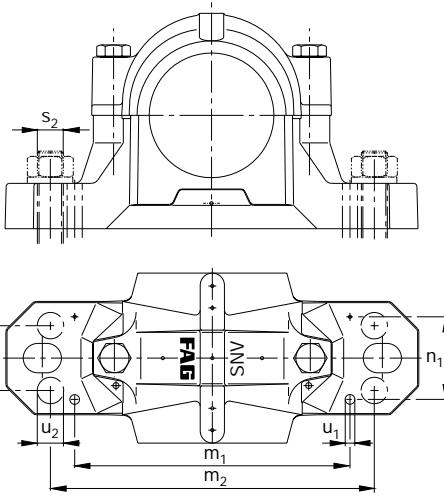
Mounting sequence for SNV housings with the labyrinth seal TSV (fig. 12)

1. Clean and check support surface.
2. Lock housing base into position.
3. Push one labyrinth ring onto shaft. The groove in the bore of the ring must be on the outside.
4. Mount bearing on shaft and fill its cavities with some of the grease quantity according to table 5.
5. If necessary, push the second labyrinth ring onto shaft (note position). For bearings closed at one end place the cover DKV into the housing groove.
6. Grease labyrinth.
7. Insert shaft with mounted bearing and labyrinth rings in housing base. Insert both locating rings for locating bearing. The floating bearing should be positioned in the housing centre.
8. Align housing base and tighten fastening bolts in housing foot with the recommended tightening torque, table 13.
9. The bores of the labyrinth rings have an annular groove. An O ring is forced into the groove by simultaneously turning the shaft with a screwdriver. Then adjust the distance between the labyrinth rings and the housing grooves so that equal axial gaps are obtained.
10. Distribute equally the remaining bearing grease (point 4) between the housing top and base.
11. Mount housing top and tighten fastening bolts with the recommended tightening torque, table 13.

12: Mounting of SNV housings with labyrinth seals TSV



Additional holes for fastening bolts and pins · Loadability



Housing	Dimensions for pins			Dimensions for bolts			
	Code	m ₁	n ₁	u ₁	m ₂	n ₂	u ₂
FAG	mm	mm	mm	mm	mm	inch	
SNV052	95	32	4	115	25		
SNV062	115	36	4	130	25		
SNV072	115	37	4	135	25		
SNV080	135	43	4	160	34	11	M10 $\frac{3}{8}$
SNV085	135	40	4	160	34	11	M10 $\frac{3}{8}$
SNV090	135	44	6	160	34	11	M10 $\frac{3}{8}$
SNV100	170	51	6	200	40	14	M12 $\frac{1}{2}$
SNV110	170	52	6	200	40	14	M12 $\frac{1}{2}$
SNV120	190	58	6	220	48	14	M12 $\frac{1}{2}$
SNV125	190	52	4	220	48	14	M12 $\frac{1}{2}$
SNV130	190	60	8	220	48	14	M12 $\frac{1}{2}$
SNV140	210	65	8	252	52	18	M16 $\frac{5}{8}$
SNV150	210	66	8	252	52	18	M16 $\frac{5}{8}$
SNV160	240	72	8	280	58	18	M16 $\frac{5}{8}$
SNV170	240	74	8	280	58	18	M16 $\frac{5}{8}$
SNV180	261	80	8	300	66	18	M16 $\frac{5}{8}$
SNV190	271	81	8	300	66	18	M16 $\frac{5}{8}$
SNV200	291	88	8	320	74	18	M16 $\frac{5}{8}$
SNV215	297	91	8	330	74	18	M16 $\frac{5}{8}$
SNV230	325	97	10	370	80	22	M20 $\frac{3}{4}$
SNV240	328	96	10	370	80	22	M20 $\frac{3}{4}$
SNV250	342	109	12	400	92	26	M24 $\frac{7}{8}$
SNV260	372	113	12	430	100	26	M24 $\frac{7}{8}$
SNV270	372	116	12	430	100	26	M24 $\frac{7}{8}$
SNV280	392	114	12	450	100	26	M24 $\frac{7}{8}$
SNV290	392	120	12	450	100	26	M24 $\frac{7}{8}$
SNV300	442	123	12	500	100	26	M24 $\frac{7}{8}$
SNV320	482	130	12	540	100	26	M24 $\frac{7}{8}$
SNV340	489	138	14	570	100	33	M30 $1\frac{1}{4}$

Additional holes for fastening bolts and pins

SNV housings are normally fastened with two bolts. The housing base has two slots which allow the housings to be aligned during mounting (dimensions m, u, v from page 18 on).

Four bolts are required for fastening on T section supports. Spots (dimensions m₂ and n₂) are marked where additional holes (diameter u₂) can be drilled for fastening bolts (s₂). FAG supply upon request housings from size SNV080 on with these four additional holes for fastening bolts. The order should then be, for example: FAG plummer block housing SNV080.G944DA.

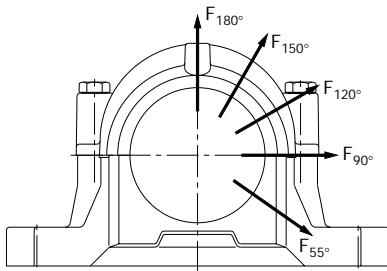
Holes (diameter u₁) can be drilled at the marked spots (dimensions m₁, n₁) for pins to secure the bearing positions.

Loadability

The breaking loads of the SNV housings based on the load direction are indicated in table 13, page 15.

These values apply if the support surfaces of the mating parts are finished with a flatness tolerance of IT8 according to DIN ISO 1101 (related to distance a). An overall and rigid support of the housing base is a precondition for the accommodation of the loads. The common safety factors which apply in general in mechanical engineering must be taken into consideration when determining the values for the permissible load (see page 16).

13: Standard values for the breaking load of SNV housings and the maximum loadability of connecting bolts



For compensation of the housing breaking load value a safety factor of 6 is recommended.

Housing Code	Housing breaking load in load direction					Connecting bolts				Holding-down bolts*)				
	55°	90°	120°	150°	180°	Designation according to DIN 931	Material 8.8	Maximum loadability of both bolts with contact of joint surfaces in load direction	120°	150°	180°	Tightening torque**) DIN 931	Mat. 8.8	Mat. 8.8
FAG	kN						kN	kN			N m	N m		
SNV052	160	95	70	60	80	M10x40	60	35	30	50	M12	85		
SNV062	170	100	80	65	85	M10x50	60	35	30	50	M12	85		
SNV072	190	110	85	80	95	M10x50	60	35	30	50	M12	85		
SNV080	210	130	95	85	105	M10x50	60	35	30	50	M12	85		
SNV085	225	140	100	90	120	M10x50	60	35	30	50	M12	85		
SNV090	265	160	120	105	130	M10x50	60	35	30	50	M12	85		
SNV100	280	170	125	120	140	M12x60	80	45	40	85	M16	210		
SNV110	300	180	130	125	150	M12x60	80	45	40	85	M16	210		
SNV120	335	200	150	130	170	M12x70	80	45	40	85	M16	210		
SNV125	335	200	150	130	170	M12x70	80	45	40	85	M16	210		
SNV130	400	250	180	150	200	M12x70	80	45	40	85	M16	210		
SNV140	425	265	190	170	210	M12x70	80	45	40	85	M20	410		
SNV150	475	280	200	180	235	M12x80	80	45	40	85	M20	410		
SNV160	530	335	250	210	265	M16x90	180	100	90	210	M20	410		
SNV170	560	355	265	225	280	M16x90	180	100	90	210	M20	410		
SNV180	630	375	280	250	300	M20x110	260	150	130	410	M24	710		
SNV190	630	375	280	250	300	M20x110	260	150	130	410	M24	710		
SNV200	670	400	315	280	335	M20x110	260	150	130	410	M24	710		
SNV215	800	450	355	315	400	M20x110	260	150	130	410	M24	710		
SNV230	900	530	400	355	450	M24x130	360	210	180	710	M24	710		
SNV240	1000	600	450	400	500	M24x130	360	210	180	710	M24	710		
SNV250	1060	630	475	425	530	M24x130	360	210	180	710	M30	1450		
SNV260	1180	710	530	475	600	M24x130	360	210	180	710	M30	1450		
SNV270	1180	710	530	475	600	M24x130	360	210	180	710	M30	1450		
SNV280	1320	750	600	530	630	M24x140	360	210	180	710	M30	1450		
SNV290	1400	850	630	560	710	M24x140	360	210	180	710	M30	1450		
SNV300	1500	900	670	600	750	M24x140	360	210	180	710	M30	1450		
SNV320	1700	1000	750	670	850	M24x150	360	210	180	710	M30	1450		
SNV340	1900	1120	850	750	950	M30x160	640	370	320	1450	M36	2600		

*) Holding-down bolts are not supplied by FAG.

**) The tightening torques are maximum values at a 90% utilization of the yield strength of the bolt material and a coefficient of friction of 0.14. We recommend tightening the bolts to 70% of these values.

The safety factors are:

- 6 for the breaking load of the housing
- 3 for the maximum loadability of connecting bolts and holding-down bolts.

The maximum axial housing load is assumed to be two thirds of the breaking load value F_{180° . In this case the permissible axial loadability of the bearings used and the axial holding force of bearings on sleeves without positive contact must be considered (see FAG TI No. WL 80-14). For load directions between 55° and 120° or for axial load the housing must be secured at the foot with stops in the load direction if the force acting parallel to the clamping surface exceeds $0.05 \cdot F_{180^\circ}$.

The maximum permissible load on eyebolts in the housing top is the weight of the housing together with the bearing.

Codes

The housing code is made up of the designation of the housing series SNV and the bearing outside diameter in mm, e.g. SNV100.

Bearings and adapter sleeves, locating rings, seals and covers must be ordered separately (see following examples of how to order). The accessories required for the housing based on the bearing provided are indicated in the dimension tables.

Examples of how to order

EXAMPLE 1

Plummer block housing, closed on one side, self-aligning ball bearing 2210K.TV.C3 as a locating bearing, adapter sleeve, two-lip seal.

Order:

1 plummer block housing	FAG SNV090
1 self-aligning ball bearing	FAG 2210K.TV.C3
1 adapter sleeve	FAG H310
2 locating rings	FAG FRM90/9
1 cover	FAG DVK090
1 two-lip seal	FAG DH510

EXAMPLE 2

Plummer block housing for through shaft, spherical roller bearing 22212EK as a floating bearing, adapter sleeve, two-lip seals.

Order:

1 plummer block housing	FAG SNV110
1 spherical roller bearing	FAG 22212EK
1 adapter sleeve	FAG H312
2 two-lip seals	FAG DH512

EXAMPLE 3

Plummer block housing for through shaft, split spherical roller bearing 222SM70T as a locating bearing, two-lip seal.

Order:

1 plummer block housing	FAG SNV140
1 split spherical roller bearing	FAG 222SM70T
2 locating rings	FAG FRM140/12,5
2 two-lip seals	FAG DH516

EXAMPLE 4

Plummer block housing with labyrinth seal, one end closed, spherical roller bearing 22216EK as a floating bearing, adapter sleeve.

Order:

1 plummer block housing	FAG SNV140
1 spherical roller bearing	FAG 22216EK
1 adapter sleeve	FAG H316
1 labyrinth ring	FAG TSV516
1 cover	FAG DVK140

EXAMPLE 5

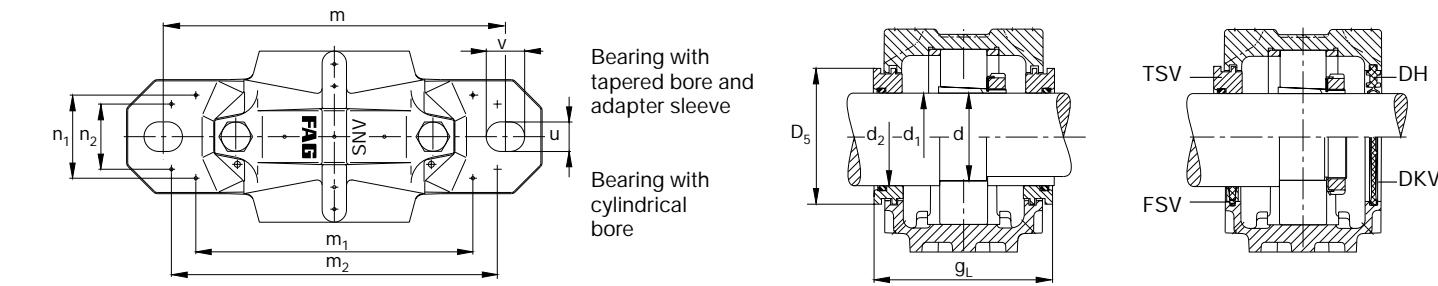
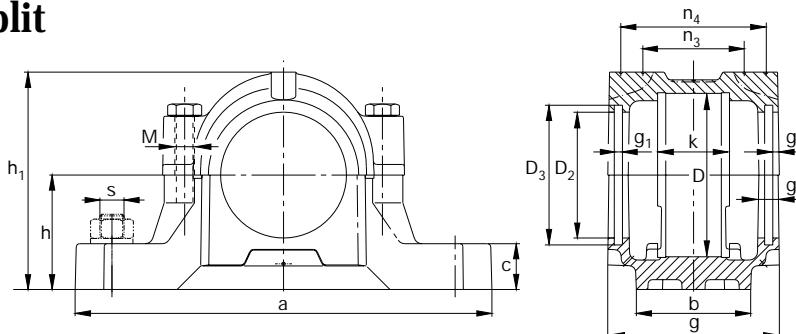
Plummer block housing, one end closed, spherical roller bearing 23218ES.TVPB as a floating bearing, felt seal.

Order:

1 plummer block housing	FAG SNV160
1 spherical roller bearing	FAG 23218ES.TVPB
1 shaft nut	FAG KM18
1 lock washer	FAG MB18A
1 cover	FAG DVK160
1 felt seal	FAG FSV218

FAG Plummer Block Housings, split

for bearings with cylindrical bore and
for bearings with tapered bore and adapter sleeve



SNV052

Dimensions													Mass										≈ kg					
D	a	b	c	g	h	m	s	u	v	h ₁	D ₂	D ₃	D ₅	g ₁	g ₂	g ₃	g _L	k	m ₁	n ₁	m ₂	n ₂	n ₃	n ₄	M DIN 931	M ₁ DIN 580	≈ kg	
52	165	46	19	70	40	130	M12	1/2	15	20	75	36.5	44.5	42.7	5	3	10.5	83 ¹⁾	27	95	32	115	25	38	56	M10	-	1.3

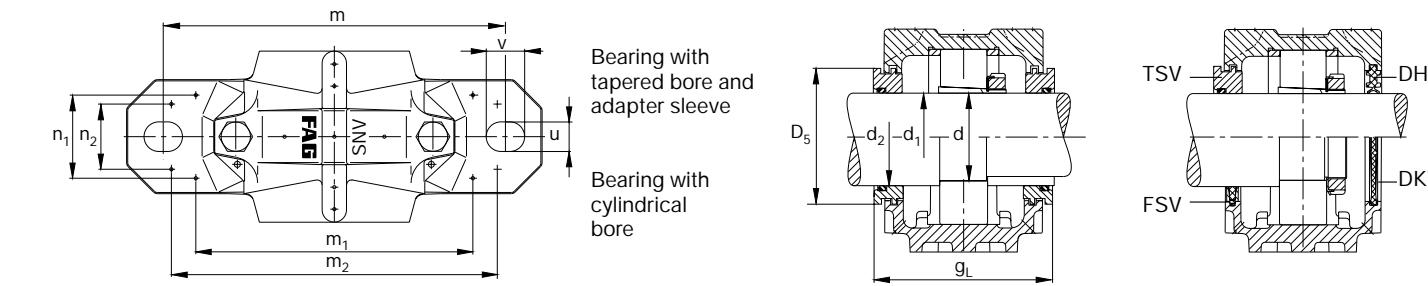
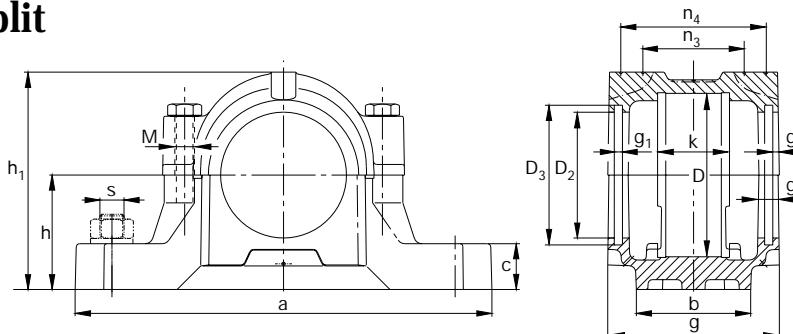
Shaft d ₁ d	d ₂	Bearings which fit the housing				Split spherical roller bearing	Required accessories														
		Unsplit bearings					Adapter sleeve	Locknut	Lock washer	Locating ring 2 pieces	Two-lip seal	Labyrinth ring with O ring	Felt seal	Cover	FAG	FAG	FAG	FAG	FAG	FAG	
mm	inch	mm	Codes according to DIN*			FAG	FAG	FAG	FAG	FAG	FAG	FAG	FAG	FAG	FAG	FAG	FAG	FAG	FAG	FAG	
19.05	3/4		1205K	20205K		2205K	22205K			H205.012 H305.012		FRM52/6 FRM52/4,5	DH505.012 DH505.012	TSV505.012 TSV505.012	FSV505.012 FSV505.012	DKV052 DKV052					
20			1205K	20205K		2205K	22205K			H205 H305		FRM52/6 FRM52/4,5	DH505 DH505	TSV505 TSV505	FSV505 FSV505	DKV052 DKV052					
	25	6304	1304	20304	21304		2304			KM4 KM4	MB4A MB4A	FRM52/6 FRM52/3	DH304 DH304	TSV304 TSV304	FSV304 FSV304	DKV052 DKV052					
20.638	13/16		1205K	20205K		2205K	22205K			H205.013 H305.013		FRM52/6 FRM52/4,5	DH505 DH505	TSV505.013 TSV505.013	FSV505 FSV505	DKV052 DKV052					
25	30	6205	1205	20205		2205	22205			KM5 KM5	MB5A MB5A	FRM52/6 FRM52/4,5	DH205 DH205	TSV205 TSV205						DKV052 DKV052	

* The order designation in the code according to DIN can be taken from the catalogue WL 41520EA "FAG Rolling Bearings"

¹⁾ 95 mm at TSV205 and TSV304

FAG Plummer Block Housings, split

for bearings with cylindrical bore and
for bearings with tapered bore and adapter sleeve



SNV062

Dimensions												Mass																
D	a	b	c	g	h	m	s	u	v	h ₁	D ₂	D ₃	D ₅	g ₁	g ₂	g ₃	g _L	k	m ₁	n ₁	m ₂	n ₂	n ₃	n ₄	M DIN 931	M ₁ DIN 580	≈ kg	
mm					mm	inch	mm	mm						mm														
62	185	52	22	75	50	150	M12	1/2	15	20	91	41.5	49.5	47.7	5	3	10.5	88 ¹⁾	30	115	36	130	25	42	61	M10	-	1.9

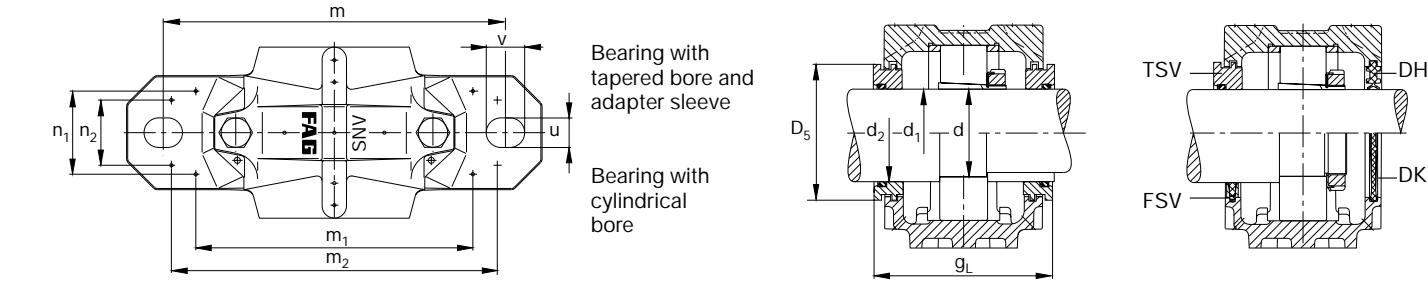
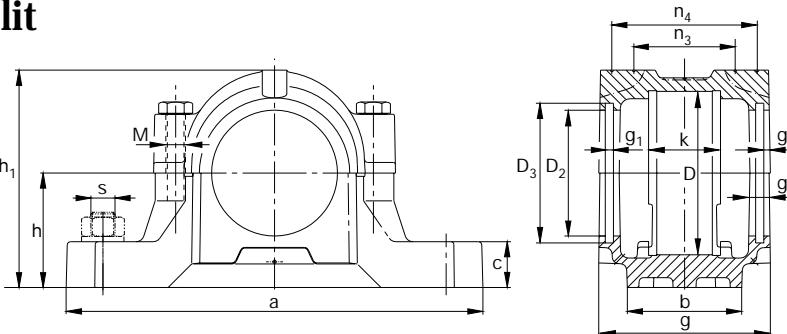
Shaft d ₁ d	d ₂	Bearings which fit the housing				Split spherical roller bearing	FAG	Required accessories		Locating ring 2 pieces	Two-lip seal	Labyrinth ring with O ring FAG	Felt seal	Cover	
		Unsplit bearings						Adapter sleeve	Locknut						
mm	inch	mm	Codes according to DIN*			FAG	FAG	FAG	FAG	FAG	FAG	FAG	FAG	FAG	
19.05	3/4	1305K	20305K		2305K			H305.012 H2305.012			FRM62/6.5 FRM62/3	DH605.012 DH605.012	TSV605.012 TSV605.012	FSV605.012 FSV605.012	DKV062 DKV062
20		1305K	20305K		2305K			H305 H2305			FRM62/6.5 FRM62/3	DH605 DH605	TSV605 TSV605	FSV605 FSV605	DKV062 DKV062
22.225	7/8	1206K	20206K		2206K	22206K		H206.014 H306.014			FRM62/7 FRM62/5	DH506.014 DH506.014	TSV506.014 TSV506.014	FSV506.014 FSV506.014	DKV062 DKV062
23.813	15/16	1206K	20206K		2206K	22206K		H206.015 H306.015			FRM62/7 FRM62/5	DH506.014 DH506.014	TSV506.015 TSV506.015	FSV506.015 FSV506.015	DKV062 DKV062
25		1206K	20206K		2206K	22206K		H206 H306			FRM62/7 FRM62/5	DH506	TSV506 TSV506	FSV506 FSV506	DKV062 DKV062
	30	6305	1305	20305	21305			KM5	MB5A		FRM62/6.5 FRM62/3	DH305	TSV305 TSV305	FSV305 FSV305	DKV062 DKV062
	30				2305			KM5	MB5A		FRM62/3	DH305	TSV305 TSV305	FSV305 FSV305	DKV062 DKV062
25.4	1	1206K	20206K		2206K	22206K		H206.100 H306.100			FRM62/7 FRM62/5	DH506	TSV506.100 TSV506.100	FSV506 FSV506	DKV062 DKV062
30	35	6206	1206	20206		2206	22206		KM6	MB6A	FRM62/7 FRM62/5	DH206	TSV206 TSV206		DKV062 DKV062

* The order designation in the code according to DIN can be taken from the catalogue WL 41520EA "FAG Rolling Bearings"

¹⁾ 100 mm at TSV206 and TSV305

FAG Plummer Block Housings, split

for bearings with cylindrical bore and
for bearings with tapered bore and adapter sleeve



SNV072

Dimensions													Mass										≈ kg					
D	a	b	c	g	h	m	s	u	v	h ₁	D ₂	D ₃	D ₅	g ₁	g ₂	g ₃	g _L	k	m ₁	n ₁	m ₂	n ₂	n ₃	n ₄	M DIN 931	M ₁ DIN 580	≈ kg	
mm					mm	inch	mm	mm					mm															
72	185	52	22	80	50	150	M12	1/2	15	20	97	51.5	59.5	57.7	5	3	10.5	93 ¹⁾	33	115	37	135	25	46	66	M10	-	2

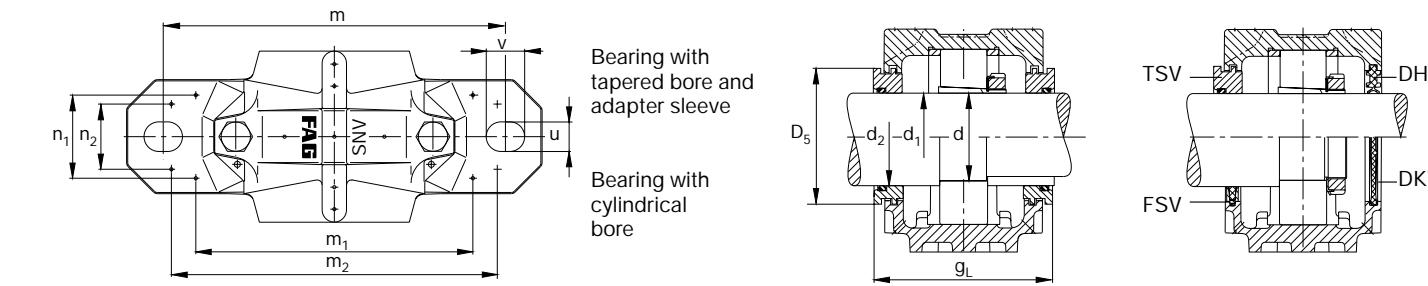
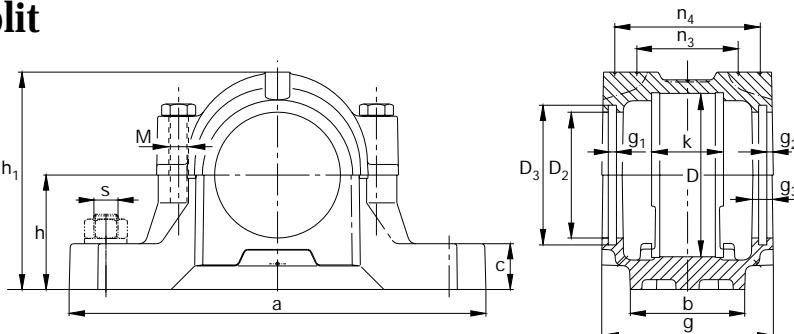
Shaft d ₁ d	d ₂	Bearings which fit the housing				Split spherical roller bearing	FAG	Required accessories				Locknut	Lock washer	Locating ring 2 pieces	Two-lip seal	Labyrinth ring with O ring	Felt seal	Cover
		Unsplit bearings						Adapter sleeve	FAG	FAG	FAG							
mm	inch	mm	Codes according to DIN*				FAG	FAG	FAG	FAG	FAG	FAG	FAG	FAG	FAG	FAG	FAG	FAG
22.225	7/8		1306K	20306K		2306K		H306.014 H2306.014				FRM72/7 FRM72/3	DH606.014 DH606.014	TSV606.014 TSV606.014	FSV606.014 FSV606.014	DKV072 DKV072		
23.813	15/16		1306K	20306K		2306K		H306.015 H2306.015				FRM72/7 FRM72/3	DH606.014 DH606.014	TSV606.015 TSV606.015	FSV606.015 FSV606.015	DKV072 DKV072		
25			1306K	20306K		2306K		H306 H2306				FRM72/7 FRM72/3	DH606 DH606	TSV606 TSV606	FSV606 FSV606	DKV072 DKV072		
25.4	1		1306K	20306K		2306K		H306.100 H2306.100				FRM72/7 FRM72/3	DH606 DH606	TSV606.100 TSV606.100	FSV606 FSV606	DKV072 DKV072		
28.575	1 1/8		1207K	20207K		2207K	22207K		H207.102 H2307.102				FRM72/8 FRM72/5	DH507.102 DH507.102	TSV507.102 TSV507.102	FSV507.102 FSV507.102	DKV072 DKV072	
30			1207K	20207K		2207K	22207K		H207 H307	KM6	MB6A	FRM72/8 FRM72/5	DH507 DH507	TSV507 TSV507	FSV507 FSV507	DKV072 DKV072		
	35	6306	1306	20306	21306		2306		KM6	MB6A	FRM72/7 FRM72/3	DH306 DH306	TSV306 TSV306	FSV306 FSV306	DKV072 DKV072			
30.163	1 3/16		1207K	20207K		2207K	22207K		H207.103 H307.103				FRM72/8 FRM72/5	DH507 DH507	TSV507 TSV507	FSV507 FSV507	DKV072 DKV072	
35	45	6207	1207	20207		2207	22207		KM7	MB7A	FRM72/8 FRM72/5	DH207 DH207	TSV207 TSV207			DKV072 DKV072		
	45																	

* The order designation in the code according to DIN can be taken from the catalogue WL 41520EA "FAG Rolling Bearings"

¹⁾ 105 mm at TSV207

FAG Plummer Block Housings, split

for bearings with cylindrical bore and
for bearings with tapered bore and adapter sleeve



SNV080

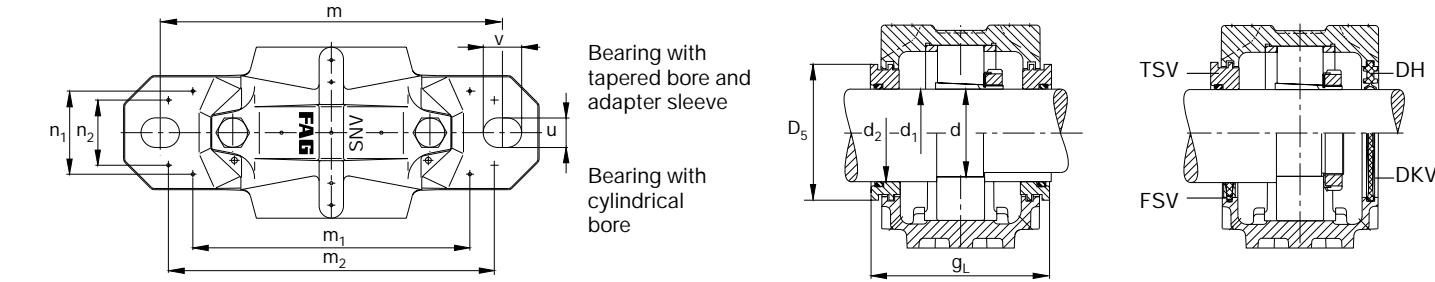
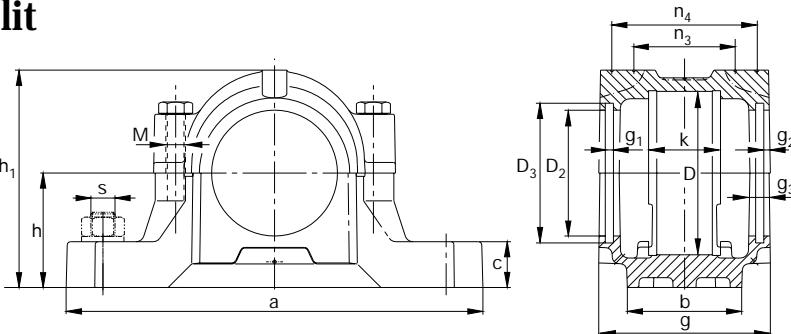
Dimensions													Mass										≈ kg					
D	a	b	c	g	h	m	s	u	v	h ₁	D ₂	D ₃	D ₅	g ₁	g ₂	g ₃	g _L	k	m ₁	n ₁	m ₂	n ₂	n ₃	n ₄	M DIN 931	M ₁ DIN 580	≈ kg	
80	205	60	25	85	60	170	M12	1/2	15	20	112	62	70.5	68.7	5	3	10.5	98	39	135	43	160	34	52	71	M10	-	2.9

Shaft d ₁ d	d ₂	Bearings which fit the housing					Split spherical roller bearing	Required accessories		Locknut	Lock washer	Locating ring 2 pieces	Two-lip seal	Labyrinth ring with O ring	Felt seal	Cover	
		Unsplit bearings						Adapter sleeve	FAG								
mm	inch	mm	Codes according to DIN*					FAG	FAG	FAG	FAG	FAG	FAG	FAG	FAG	FAG	FAG
28.575	1 ¹ / ₈		1307K	20307K	21307K	2307K		H307.102 H2307.102				FRM80/9 FRM80/4	DH607.102 DH607.102	TSV607.102 TSV607.102	FSV607.102 FSV607.102	DKV080 DKV080	
30			1307K	20307K	21307K	2307K		H307 H2307				FRM80/9 FRM80/4	DH607 DH607	TSV607 TSV607	FSV607 FSV607	DKV080 DKV080	
30.163	1 ³ / ₁₆		1307K	20307K	21307K	2307K		H307.103 H2307.103				FRM80/9 FRM80/4	DH607 DH607	TSV607 TSV607	FSV607 FSV607	DKV080 DKV080	
31.75	1 ¹ / ₄		1208K	20208K		2208K	22208K	H208.104 H308.104				FRM80/10,5 FRM80/8	DH508.104 DH508.104	TSV508.104 TSV508.104	FSV508.104 FSV508.104	DKV080 DKV080	
33.338	1 ⁵ / ₁₆		1208K	20208K		2208K	22208K	H208.105 H308.105				FRM80/10,5 FRM80/8	DH508.104 DH508.104	TSV508.105 TSV508.105	FSV508.105 FSV508.105	DKV080 DKV080	
34.925	1 ³ / ₈		1208K	20208K		2208K	22208K	H208.106 H308.106				FRM80/10,5 FRM80/8	DH508 DH508	TSV508 TSV508	FSV508 FSV508	DKV080 DKV080	
35			1208K	20208K		2208K	22208K	H208 H308		KM7 KM7	MB7A MB7A	FRM80/10,5 FRM80/8	DH508 DH508	TSV508 TSV508	FSV508 FSV508	DKV080 DKV080	
	45	6307	1307	20307	21307		2307					FRM80/9 FRM80/4	DH307 DH307	TSV307 TSV307	FSV307 FSV307	DKV080 DKV080	
40	50	6208	1208	20208		2208	22208			KM8 KM8	MB8A MB8A	FRM80/10,5 FRM80/8	DH208 DH208	TSV208 TSV208	FSV208 FSV208	DKV080 DKV080	

* The order designation in the code according to DIN can be taken from the catalogue WL 41520EA "FAG Rolling Bearings"

FAG Plummer Block Housings, split

for bearings with cylindrical bore and
for bearings with tapered bore and adapter sleeve



SNV085

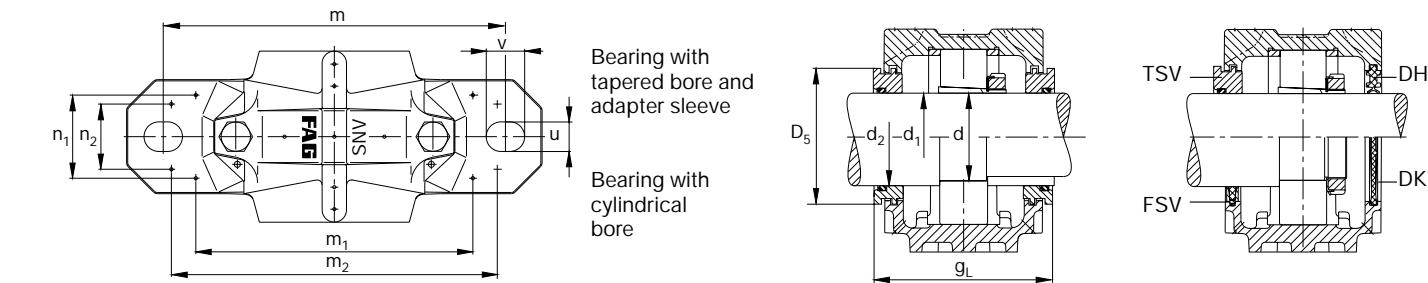
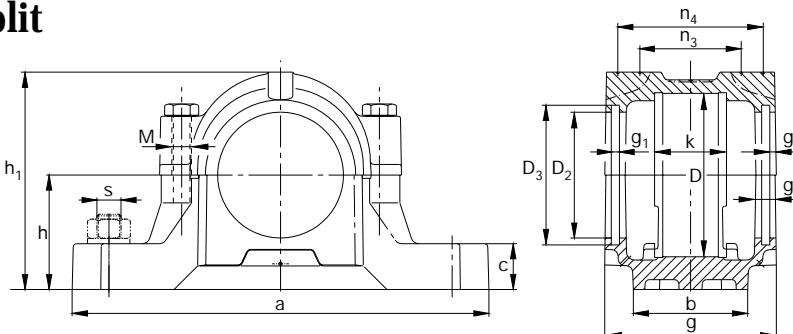
Dimensions													Mass										≈ kg					
D	a	b	c	g	h	m	s	u	v	h ₁	D ₂	D ₃	D ₅	g ₁	g ₂	g ₃	g _L	k	m ₁	n ₁	m ₂	n ₂	n ₃	n ₄	M DIN 931	M ₁ DIN 580	≈ kg	
85	205	60	25	87	60	170	M12	1/2	15	20	114	67	75.5	73.7	5	4	12.5	101	31	135	40	160	34	47	71	M10	-	2.8

Shaft d ₁ d	d ₂	Bearings which fit the housing				Split spherical roller bearing	Required accessories								Labyrinth ring with O ring FAG	Felt seal	Cover
		Unsplit bearings					Adapter sleeve	Locknut	Lock washer	Locating ring 2 pieces	Two-lip seal						
mm	inch	mm	Codes according to DIN*		FAG		FAG	FAG	FAG	FAG	FAG						
36.513	1 ⁷ / ₁₆		1209K	20209K		2209K	22209K			H209.107 H309.107		FRM85/6 FRM85/4	DH509.107 DH509.107	TSV509.107 TSV509.107	FSV509.107 FSV509.107	DKV085 DKV085	
38.1	1 ¹ / ₂		1209K	20209K		2209K	22209K			H209.108 H309.108		FRM85/6 FRM85/4	DH509.107 DH509.107	TSV509.108 TSV509.108	FSV509.108 FSV509.108	DKV085 DKV085	
40			1209K	20209K		2209K	22209K			H209 H309		FRM85/6 FRM85/4	DH509 DH509	TSV509 TSV509	FSV509 FSV509	DKV085 DKV085	
45	55	6209	1209	20209		2209	22209			KM9 KM9	MB9A MB9A	FRM85/6 FRM85/4	DH209 DH209	TSV209 TSV209	FSV209 FSV209	DKV085 DKV085	

* The order designation in the code according to DIN can be taken from the catalogue WL 41520EA "FAG Rolling Bearings"

FAG Plummer Block Housings, split

for bearings with cylindrical bore and
for bearings with tapered bore and adapter sleeve



SNV090

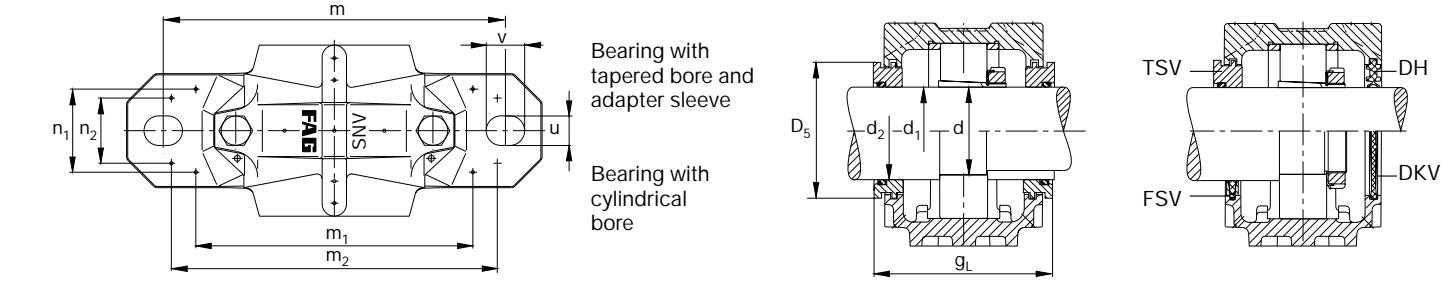
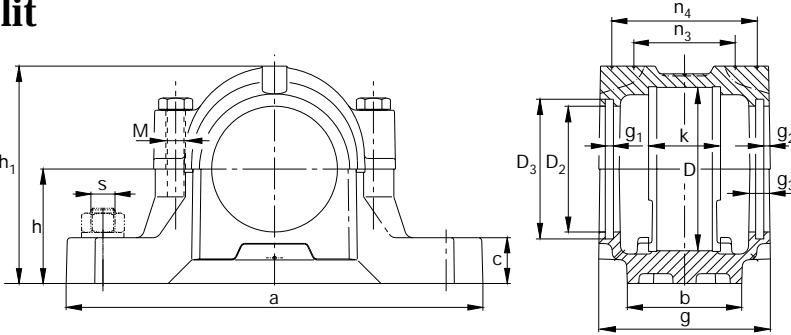
Dimensions													Mass										≈ kg					
D	a	b	c	g	h	m	s	u	v	h ₁	D ₂	D ₃	D ₅	g ₁	g ₂	g ₃	g _L	k	m ₁	n ₁	m ₂	n ₂	n ₃	n ₄	M DIN 931	M ₁ DIN 580	≈ kg	
90	205	60	25	100	60	170	M12	1/2	15	20	117	72	80.5	78.2	5	4	12.5	114	41	135	44	160	34	58	84	M10	-	3.1

Shaft d ₁ d	d ₂	Bearings which fit the housing						Split spherical roller bearing	Required accessories						Labyrinth ring with O ring	Felt seal	Cover
		Unsplit bearings							Adapter sleeve	Locknut	Lock washer	Locating ring 2 pieces	Two-lip seal				
mm	inch	mm	Codes according to DIN*				FAG		FAG	FAG	FAG	FAG	FAG	FAG	FAG	FAG	FAG
31.75	1 ¹ / ₄		1308K	20308K	21308K	2308K	22208K		H308.104 H2308.104			FRM90/9 FRM90/4	DH608.104 DH608.104	TSV608.104 TSV608.104	FSV608.104 FSV608.104	DKV090	
33.338	1 ⁵ / ₁₆		1308K	20308K	21308K	2308K	22308K		H308.105 H2308.105			FRM90/9 FRM90/4	DH608.104 DH608.104	TSV608.105 TSV608.105	FSV608.105 FSV608.105	DKV090	
34.925	1 ³ / ₈		1308K	20308K	21308K	2308K	22308K		H308.106 H2308.106			FRM90/9 FRM90/4	DH608 DH608	TSV608 TSV608	FSV608 FSV608	DKV090	
35			1308K	20308K	21308K	2308K	22308K		H308 H2308			FRM90/9 FRM90/4	DH608 DH608	TSV608 TSV608	FSV608 FSV608	DKV090	
40	50	6308	1308	20308	21308	2308	22308		KM8 KM8	MB8A MB8A		FRM90/9 FRM90/4	DH308 DH308	TSV308 TSV308	FSV308 FSV308	DKV090	
41.275	1 ⁵ / ₈		1210K	20210K		2210K	22210K		H210.110 H310.110			FRM90/10,5 FRM90/9	DH510.110 DH510.110	TSV510.110 TSV510.110	FSV510.110 FSV510.110	DKV090	
42.863	1 ¹¹ / ₁₆		1210K	20210K		2210K	22210K		H210.111 H310.111			FRM90/10,5 FRM90/9	DH510.110 DH510.110	TSV510.111 TSV510.111	FSV510.111 FSV510.111	DKV090	
44.45	1 ³ / ₄		1210K	20210K		2210K	22210K		H210.112 H310.112			FRM90/10,5 FRM90/9	DH510 DH510	TSV510.112 TSV510.112	FSV510 FSV510	DKV090	
45			1210K	20210K		2210K	22210K		H210 H310			FRM90/10,5 FRM90/9	DH510 DH510	TSV510 TSV510	FSV510 FSV510	DKV090	
50	60	6210	1210	20210		2210	22210		KM10 KM10	MB10A MB10A		FRM90/10,5 FRM90/9	DH210 DH210	TSV210 TSV210	FSV210 FSV210	DKV090	
	60																DKV090

* The order designation in the code according to DIN can be taken from the catalogue WL 41520EA "FAG Rolling Bearings"

FAG Plummer Block Housings, split

for bearings with cylindrical bore and
for bearings with tapered bore and adapter sleeve



SNV100

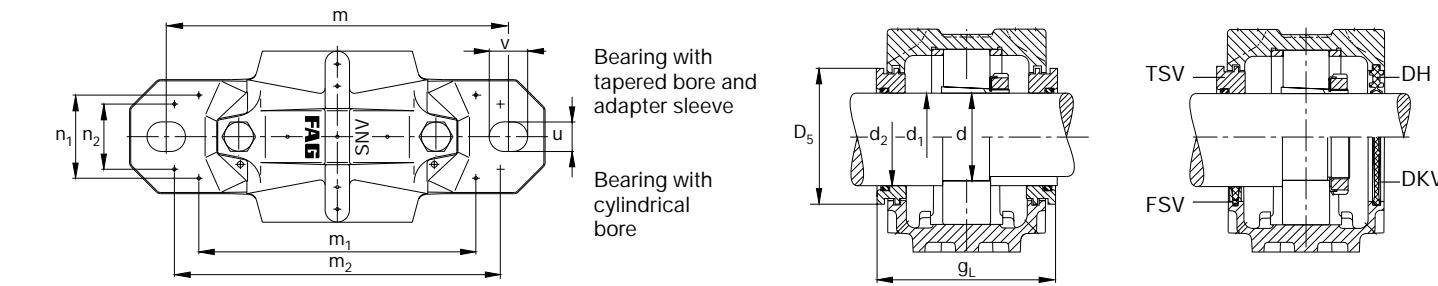
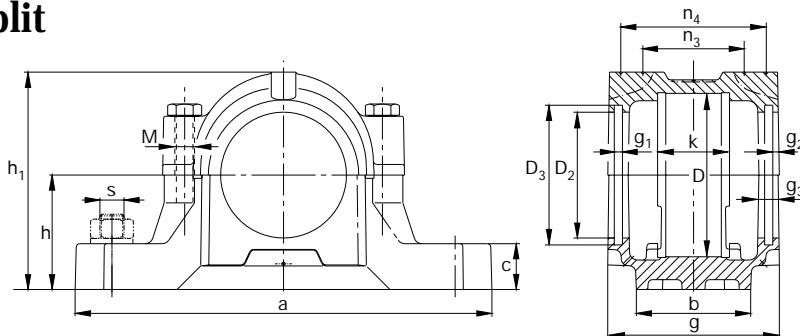
Dimensions													Mass															
D	a	b	c	g	h	m	s	u	v	h ₁	D ₂	D ₃	D ₅	g ₁	g ₂	g ₃	g _L	k	m ₁	n ₁	m ₂	n ₂	n ₃	n ₄	M DIN 931	M ₁ DIN 580	≈ kg	
mm					mm	inch	mm	mm					mm															
100	255	70	28	105	70	210	M16	5/8	18	23	133	77	85.5	83.2	5	4	12.5	119	44	170	51	200	40	62	89	M12	-	4.3

Shaft d ₁ d	d ₂	Bearings which fit the housing					Split spherical roller bearing	FAG	Required accessories				Locating ring 2 pieces	Two-lip seal	Labyrinth ring with O ring FAG	Felt seal	Cover
		Unsplit bearings							Adapter sleeve	Locknut	Lock washer						
mm	inch	mm	Codes according to DIN*					FAG	FAG	FAG	FAG	FAG	FAG	FAG	FAG	FAG	FAG
36.513	1 ⁷ / ₁₆		1309K	20309K	21309K	2309K	22309K		H309.107 H2309.107				FRM100/9,5 FRM100/4	DH609.107 DH609.107	TSV609.107 TSV609.107	FSV609.107 FSV609.107	DKV100
38.1	1 ¹ / ₂		1309K	20309K	21309K	2309K	22309K		H309.108 H2309.108				FRM100/9,5 FRM100/4	DH609.107 DH609.107	TSV609.108 TSV609.108	FSV609.108 FSV609.108	DKV100
39.688	1 ⁹ / ₁₆		1309K	20309K	21309K	2309K	22309K		H309.109 H2309.109				FRM100/9,5 FRM100/4	DH609 DH609	TSV609 TSV609	FSV609 FSV609	DKV100
40			1309K	20309K	21309K	2309K	22309K		H309 H2309				FRM100/9,5 FRM100/4	DH609 DH609	TSV609 TSV609	FSV609 FSV609	DKV100
45	55 55	6309	1309	20309	21309	2309	22309		KM9 KM9	MB9A MB9A			FRM100/9,5 FRM100/4	DH309 DH309	TSV309 TSV309	FSV309 FSV309	DKV100
47.625	1 ⁷ / ₈		1211K	20211K		2211K	22211K		H211.114 H311.114				FRM100/11,5 FRM100/9,5	DH511.114 DH511.114	TSV511.114 TSV511.114	FSV511.114 FSV511.114	DKV100
49.213	1 ¹⁵ / ₁₆		1211K	20211K		2211 K	22211K		H211.115 H311.115				FRM100/11,5 FRM100/9,5	DH511 DH511	TSV511.115 TSV511.115	FSV511.115 FSV511.115	DKV100
50			1211K	20211K		2211 K	22211K		H211 H311				FRM100/11,5 FRM100/9,5	DH511 DH511	TSV511 TSV511	FSV511 FSV511	DKV100
50.8	2		1211K	20211K		2211K	22211K		H211.200 H311.200				FRM100/11,5 FRM100/9,5	DH511 DH511	TSV511.200 TSV511.200	FSV511 FSV511	DKV100
55	65 65	6211	1211	20211		2211	22211		KM11 KM11	MB11A MB11A			FRM100/11,5 FRM100/9,5	DH211 DH211	TSV211 TSV211	FSV211 FSV211	DKV100

* The order designation in the code according to DIN can be taken from the catalogue WL 41520EA "FAG Rolling Bearings"

FAG Plummer Block Housings, split

for bearings with cylindrical bore and
for bearings with tapered bore and adapter sleeve



SNV110

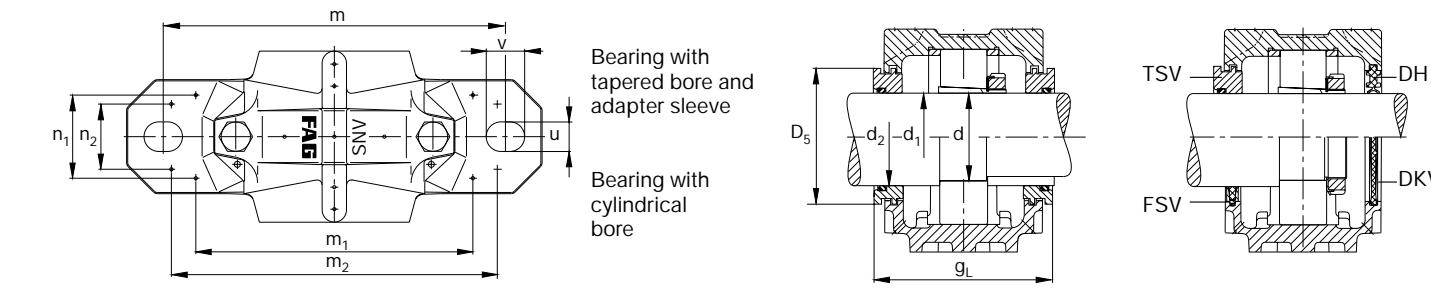
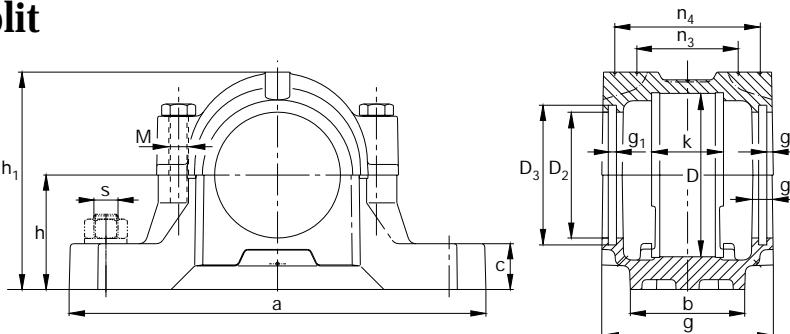
Dimensions													Mass										≈ kg					
D	a	b	c	g	h	m	s	u	v	h ₁	D ₂	D ₃	D ₅	g ₁	g ₂	g ₃	g _L	k	m ₁	n ₁	m ₂	n ₂	n ₃	n ₄	M DIN 931	M ₁ DIN 580	≈ kg	
110	255	70	30	110	70	210	M16	5/8	18	23	139	82	90.5	88.2	5	4	12.5	124	48	170	52	200	40	67	94	M12	-	4.9

Shaft d ₁ d	d ₂	Bearings which fit the housing						Split spherical roller bearing	Required accessories								Labyrinth ring with O ring	Felt seal	Cover				
		Unsplit bearings							Adapter sleeve	Locknut	Lock washer	Locating ring 2 pieces	Two-lip seal	FAG	FAG	FAG	FAG						
41.275	1 ⁵ / ₈	1310K	20310K	21310K	2310K	22310K			H310.110 H2310.110				FRM110/10,5 FRM110/4	DH610.110 DH610.110	TSV610.110 TSV610.110	FAG	FAG	FAG	FAG	FAG	FAG	FAG	DKV110
42.863	1 ¹¹ / ₁₆	1310K	20310K	21310K	2310K	22310K			H310.111 H2310.111				FRM110/10,5 FRM110/4	DH610.110 DH610.110	TSV610.111 TSV610.111	FAG	FAG	FAG	FAG	FAG	FAG	FAG	DKV110
44.45	1 ³ / ₄	1310K	20310K	21310K	2310K	22310K			H310.112 H2310.112				FRM110/10,5 FRM110/4	DH610 DH610	TSV610.112 TSV610.112	FAG	FAG	FAG	FAG	FAG	FAG	FAG	DKV110
45		1310K	20310K	21310K	2310K	22310K			H310 H2310				FRM110/10,5 FRM110/4	DH610 DH610	TSV610 TSV610	FAG	FAG	FAG	FAG	FAG	FAG	FAG	DKV110
50	60	6310	1310	20310	21310	2310	22310		KM10 KM10	MB10A MB10A			FRM110/10,5 FRM110/4	DH310 DH310	TSV310 TSV310	FAG	FAG	FAG	FAG	FAG	FAG	FAG	DKV110
53.975	2 ¹ / ₈	1212K	20212K	2212K	22212K				H212.202 H312.202				FRM110/13 FRM110/10	DH512 DH512	TSV512.202 TSV512.202	FAG	FAG	FAG	FAG	FAG	FAG	FAG	DKV110
55		1212K	20212K	2212K	22212K		222SM55T		H212 H312				FRM110/13 FRM110/10 FRM110/10	DH512 DH512 DH512	TSV512 TSV512 TSV512	FAG	FAG	FAG	FAG	FAG	FAG	FAG	DKV110
60	70	6212	1212	20212	2212	22212			KM12 KM12	MB12A MB12A			FRM110/13 FRM110/10	DH212 DH212	TSV212 TSV212	FAG	FAG	FAG	FAG	FAG	FAG	FAG	DKV110

* The order designation in the code according to DIN can be taken from the catalogue WL 41520EA "FAG Rolling Bearings"

FAG Plummer Block Housings, split

for bearings with cylindrical bore and
for bearings with tapered bore and adapter sleeve



SNV120

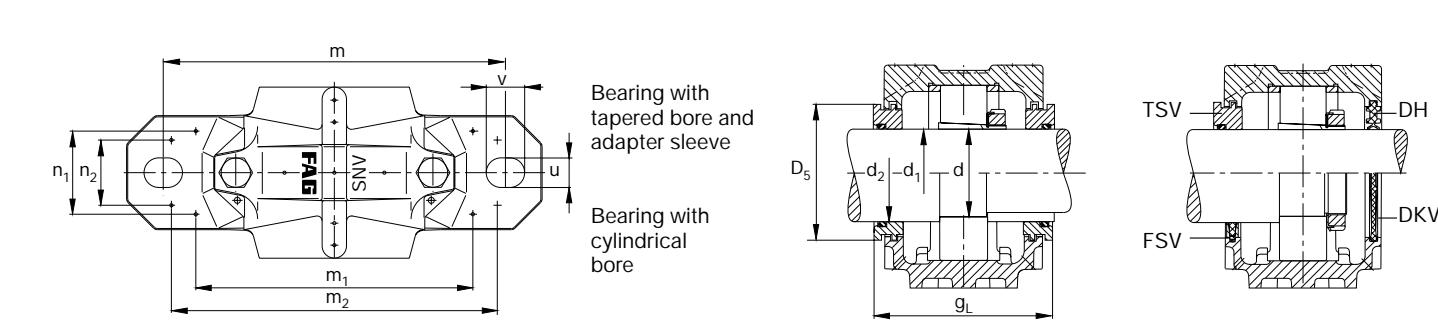
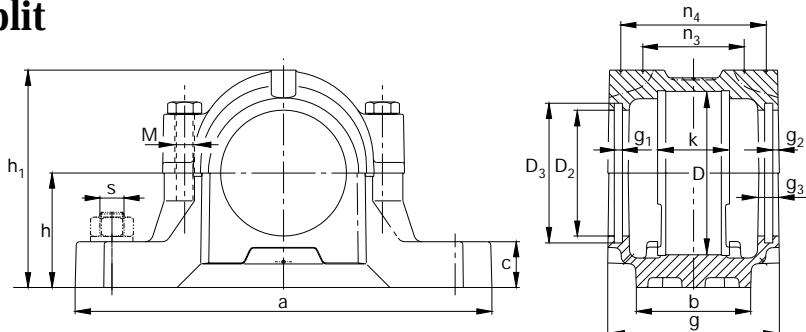
Dimensions														Mass															
D	a	b	c	g	h	m	s	u	v	h ₁	D ₂	D ₃	D ₅	g ₁	g ₂	g ₃	g _L	k	m ₁	n ₁	m ₂	n ₂	n ₃	n ₄	M	DIN 931	M ₁	DIN 580	≈ kg
mm	mm	mm	mm	mm	mm	inch	mm	mm	mm	mm				mm					mm	mm	mm	mm	mm	mm	kg				
120	275	80	30	115	80	230	M16	5/8	18	23	155	87	95.5	93.2	5	4	12.5	129	51	190	58	220	48	71	99	M12	-	6.1	

Shaft d ₁ d	d ₂	Bearings which fit the housing								Split spherical roller bearing	Required accessories								Labyrinth ring with O ring	Felt seal	Cover
		Unsplit bearings									Adapter sleeve	Locknut	Lock washer	Locating ring 2 pieces	Two-lip seal	Labyrinth ring with O ring	Felt seal	Cover			
mm	inch	mm	Codes according to DIN*						FAG	FAG	FAG	FAG	FAG	FAG	FAG	FAG	FAG	FAG	FAG	FAG	FAG
47.625	1 ⁷ / ₈		1311K	20311K	21311K	2311K	22311K			H311.114 H2311.114				FRM120/11 FRM120/4	DH611.114 DH611.114	TSV611.114 TSV611.114	FSV611.114 FSV611.114	DKV120 DKV120			
49.213	1 ¹⁵ / ₁₆		1311K	20311K	21311K	2311K	22311K			H311.115 H2311.115				FRM120/11 FRM120/4	DH611 DH611	TSV611.115 TSV611.115	FSV611.115 FSV611.115	DKV120 DKV120			
50			1311K	20311K	21311K	2311K	22311K			H311 H2311				FRM120/11 FRM120/4	DH611 DH611	TSV611 TSV611	FSV611 FSV611	DKV120 DKV120			
50.8	2		1311K	20311K	21311K	2311K	22311K			H311.200 H2311.200				FRM120/11 FRM120/4	DH611 DH611	TSV611.200 TSV611.200	FSV611 FSV611	DKV120 DKV120			
55	65	6311	1311	20311	21311	2311	22311			KM11 KM11	MB11A MB11A			FRM120/11 FRM120/4	DH311 DH311	TSV311 TSV311	FSV311 FSV311	DKV120 DKV120			
55.563	2 ³ / ₁₆		1213K	20213K	2213K	22213K	222S.203			H213.203 H313.203				FRM120/14 FRM120/10 FRM120/10	DH513.203 DH513.203 DH513.203	TSV513.203 TSV513.203 TSV513.203	FSV513.203 FSV513.203 FSV513.203	DKV120 DKV120 DKV120			
57.15	2 ¹ / ₄		1213K	20213K	2213K	22213K	222S.204			H213.204 H313.204				FRM120/14 FRM120/10 FRM120/10	DH513.203 DH513.203 DH513.203	TSV513.204 TSV513.204 TSV513.204	FSV513.204 FSV513.204 FSV513.204	DKV120 DKV120 DKV120			
60			1213K	20213K	2213K	22213K				H213 H313				FRM120/14 FRM120/10	DH513 DH513	TSV513 TSV513	FSV513 FSV513	DKV120 DKV120			
60.325	2 ³ / ₈		1213K	20213K	2213K	22213K				H213.206 H313.206				FRM120/14 FRM120/10	DH513 DH513	TSV513 TSV513	FSV513 FSV513	DKV120 DKV120			
65	75	6213	1213	20213	2213	22213				KM13 KM13	MB13A MB13A			FRM120/14 FRM120/10	DH213 DH213	TSV213 TSV213	FSV213 FSV213	DKV120 DKV120			

* The order designation in the code according to DIN can be taken from the catalogue WL 41520EA "FAG Rolling Bearings"

FAG Plummer Block Housings, split

for bearings with cylindrical bore and
for bearings with tapered bore and adapter sleeve



SNV125

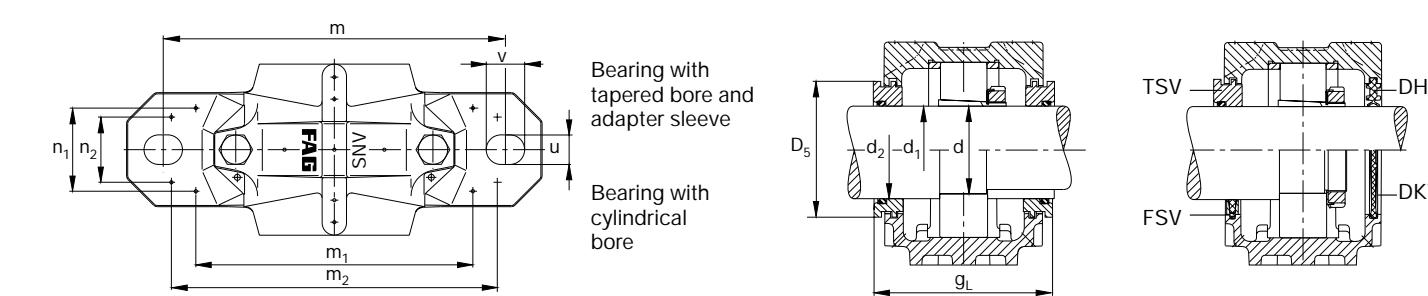
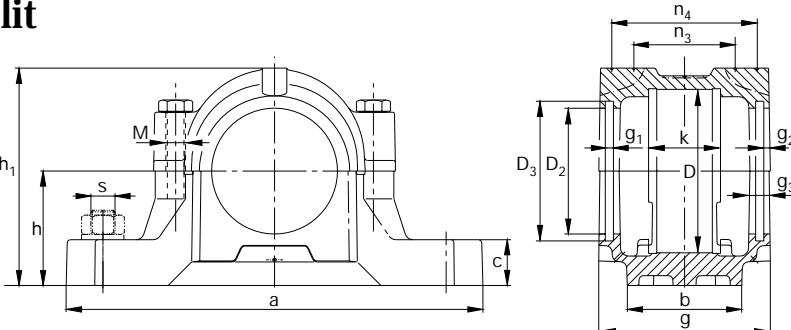
Dimensions																									Mass			
D	a	b	c	g	h	m	s	u	v	h ₁	D ₂	D ₃	D ₅	g ₁	g ₂	g ₃	g _L	k	m ₁	n ₁	m ₂	n ₂	n ₃	n ₄	M DIN 931	M ₁ DIN 580	≈ kg	
mm	mm	mm	mm	mm	mm	mm	inch	mm	mm	mm																		
125	275	80	30	105	80	230	M16	5/8	18	23	158	112	120.5	118.2	5	5.25	15	120.3	39	190	52	220	48	57	86	M12	–	6.5

Shaft d ₁ d	d ₂	Bearings which fit the housing				Split spherical roller bearing	FAG	Required accessories								Labyrinth ring with O ring FAG	Felt seal	Cover	
		Unsplit bearings						Codes according to DIN*											
mm	inch	mm	Codes according to DIN*	FAG	FAG	FAG	FAG	Locating ring 2 pieces	Two-lip seal	KM14	MB14A	FRM125/7,5	DH214	TSV214	FAG	FAG	FAG	FAG	DKV150
70		80	6214 1214 20214	2214	22214					KM14	MB14A	FRM125/7,5	DH214	TSV214	FAG	FAG	FAG	FAG	DKV150
		80								KM14	MB14A	FRM125/4	DH214	TSV214	FAG	FAG	FAG	FAG	DKV150

* The order designation in the code according to DIN can be taken from the catalogue WL 41520EA "FAG Rolling Bearings"

FAG Plummer Block Housings, split

for bearings with cylindrical bore and
for bearings with tapered bore and adapter sleeve



SNV130

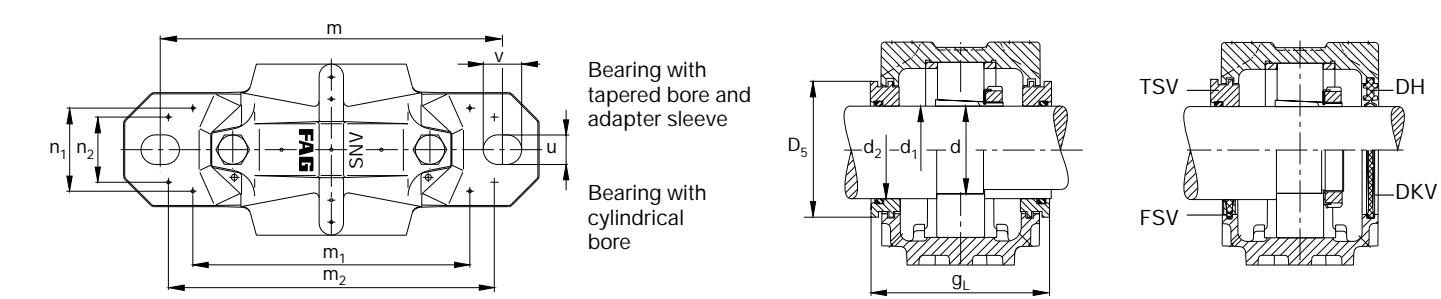
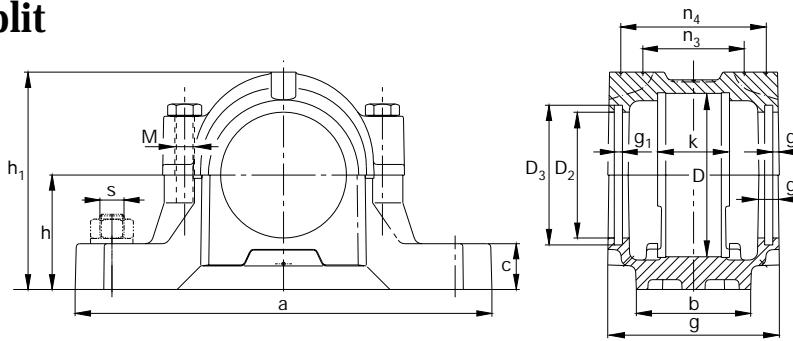
Dimensions													Mass															
D	a	b	c	g	h	m	s	u	v	h ₁	D ₂	D ₃	D ₅	g ₁	g ₂	g ₃	g _L	k	m ₁	n ₁	m ₂	n ₂	n ₃	n ₄	M DIN 931	M ₁ DIN 580	≈ kg	
mm						mm	inch	mm					mm															
130	280	80	30	120	80	230	M16	5/8	18	23	161	102.5	111	108.7	5	4	12.5	134	56	190	60	220	48	76	104	M12	-	6.8

Shaft d ₁ d	d ₂	Bearings which fit the housing										Split spherical roller bearing	Required accessories										
		Unsplit bearings											Adapter sleeve	Locknut	Lock washer	Locating ring 2 pieces	Two-lip seal	Labyrinth ring with O ring	Felt seal	Cover			
mm	inch	mm	Codes according to DIN*								FAG	FAG	FAG	FAG	FAG	FAG	FAG	FAG	FAG	FAG	FAG	FAG	FAG
53.975	2 ¹ / ₈		1312K	20312K	21312K	2312K	22312K					H312.202 H2312.202				FRM130/12,5 FRM130/5	DH612 DH612	TSV612.202 TSV612.202	FSV612.202 FSV612.202	DKV130 DKV130			
55			1312K	20312K	21312K	2312K	22312K					H312 H2312				FRM130/12,5 FRM130/5	DH612 DH612	TSV612 TSV612	FSV612 FSV612	DKV130 DKV130			
60	70	6312	1312	20312	21312	2312	22312						KM12 KM12	MB12A MB12A		FRM130/12,5 FRM130/5	DH312 DH312	TSV312 TSV312	FSV312 FSV312	DKV130 DKV130			
61.913	2 ⁷ / ₁₆		1215K	20215K		2215K	22215K					H215.207 H315.207 222S.207				FRM130/15,5 FRM130/12,5 FRM130/12,5	DH515.207 DH515.207 DH515.207	TSV515.207 TSV515.207 TSV515.207	FSV515.207 FSV515.207 FSV515.207	DKV130 DKV130 DKV130			
63.5	2 ¹ / ₂		1215K	20215K		2215K	22215K					H215.208 H315.208 222S.208				FRM130/15,5 FRM130/12,5 FRM130/12,5	DH515.207 DH515.207 DH515.207	TSV515.208 TSV515.208 TSV515.208	FSV515.208 FSV515.208 FSV515.208	DKV130 DKV130 DKV130			
65			1215K	20215K		2215K	22215K					H215 H315 222SM65T				FRM130/15,5 FRM130/12,5 FRM130/12,5	DH515 DH515 DH515	TSV515 TSV515 TSV515	FSV515 FSV515 FSV515	DKV130 DKV130 DKV130			
66.675	2 ⁵ / ₈		1215K	20215K		2215K	22215K					H215.210 H315.210				FRM130/15,5 FRM130/12,5	DH515 DH515	TSV515.210 TSV515.210	FSV515.210 FSV515.210	DKV130 DKV130			
75	85	6215	1215	20215		2215	22215						KM15 KM15	MB15A MB15A		FRM130/15,5 FRM130/12,5	DH215 DH215	TSV215 TSV215	FSV215 FSV215	DKV130 DKV130			

* The order designation in the code according to DIN can be taken from the catalogue WL 41520EA "FAG Rolling Bearings"

FAG Plummer Block Housings, split

for bearings with cylindrical bore and
for bearings with tapered bore and adapter sleeve



SNV140

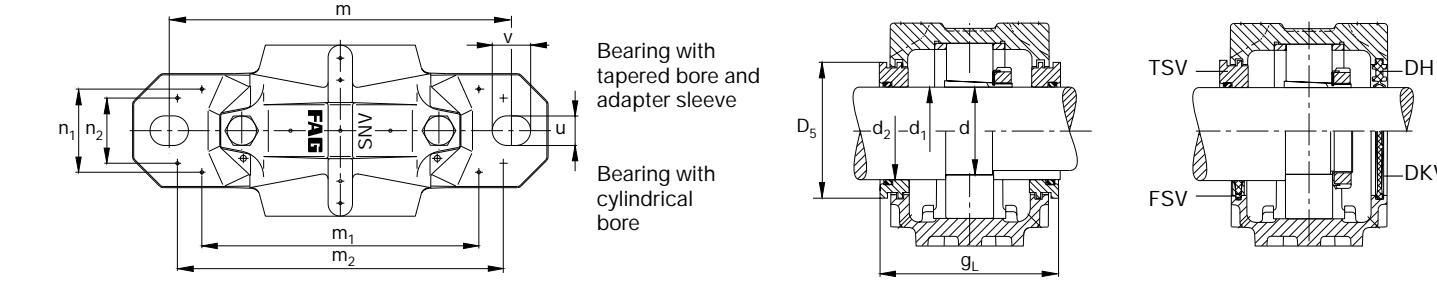
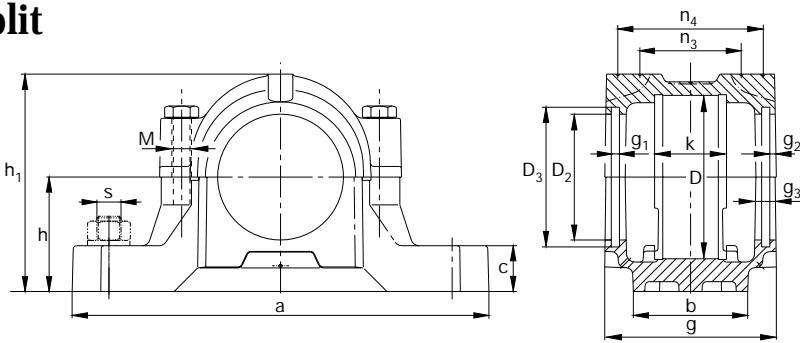
Dimensions											D	a	b	c	g	h	m	s	u	v	h ₁	D ₂	D ₃	D ₅	g ₁	g ₂	g ₃	g _L	k	m ₁	n ₁	m ₂	n ₂	n ₃	n ₄	M	M ₁	Mass
											mm	mm	mm	mm	inch	mm	mm	mm	mm	mm	mm													DIN 931	DIN 580	≈ kg		
140											315	90	32	135	95	260	M20	3/4	22	27	183	108	116.5	114.2	5	5.25	15	150.3	58	210	65	252	52	81	117	M12	-	9.3

Shaft d ₁ d	d ₂	Bearings which fit the housing							Split spherical roller bearing	Required accessories						Cover		
		Unsplit bearings								Adapter sleeve	Locknut	Lock washer	Locating ring 2 pieces	Two-lip seal	Labyrinth ring with O ring FAG	Felt seal		
mm	inch	mm	Codes according to DIN*		FAG		FAG	FAG	FAG	FAG	FAG	FAG	FAG	FAG	FAG	FAG	FAG	FAG
55.563	2 ³ / ₁₆		1313K 20313K 21313K	2313K 22313K				H313.203 H2313.203					FRM140/12,5 FRM140/5	DH613.203 DH613.203	TSV613.203 TSV613.203	FSV613.203 FSV613.203	DKV140	
57.15	2 ¹ / ₄		1313K 20313K 21313K	2313K 22313K				H313.204 H2313.204					FRM140/12,5 FRM140/5	DH613.203 DH613.203	TSV613.204 TSV613.204	FSV613.204 FSV613.204	DKV140	
60			1313K 20313K 21313K	2313K 22313K				H313 H2313					FRM140/12,5 FRM140/5	DH613 DH613	TSV613 TSV613	FSV613 FSV613	DKV140	
60.325	2 ³ / ₈		1313K 20313K 21313K	2313K 22313K				H313.206 H2313.206					FRM140/12,5 FRM140/5	DH613 DH613	TSV613 TSV613	FSV613 FSV613	DKV140	
65	75 75	6313	1313 20313 21313	2313 22313					KM13 KM13	MB13A MB13A			FRM140/12,5 FRM140/5	DH313 DH313	TSV313 TSV313	FSV313 FSV313	DKV140 DKV140	
68.263	2 ¹¹ / ₁₆		1216K 20216K	2216K 22216K				H216.211 H316.211					FRM140/16 FRM140/12,5 FRM140/12,5	DH516.211 DH516.211 DH516.211	TSV516.211 TSV516.211 TSV516.211	FSV516.211 FSV516.211 FSV516.211	DKV140 DKV140 DKV140	
69.85	2 ³ / ₄		1216K 20216K	2216K 22216K				H216.212 H316.212					FRM140/16 FRM140/12,5	DH516 DH516	TSV516 TSV516	FSV516 FSV516	DKV140 DKV140	
70			1216K 20216K	2216K 22216K				H216 H316					FRM140/16 FRM140/12,5 FRM140/12,5	DH516 DH516 DH516	TSV516 TSV516 TSV516	FSV516 FSV516 FSV516	DKV140 DKV140 DKV140	
73.025	2 ⁷ / ₈		1216K 20216K	2216K 22216K				H216.214 H316.214					FRM140/16 FRM140/12,5	DH516.214 DH516.214	TSV516.214 TSV516.214	FSV516.214 FSV516.214	DKV140 DKV140	
80	90 90	6216	1216 20216	2216 22216					KM16 KM16	MB16A MB16A			FRM140/16 FRM140/12,5	DH216 DH216	TSV216 TSV216	FSV216 FSV216	DKV140 DKV140	

* The order designation in the code according to DIN can be taken from the catalogue WL 41520EA "FAG Rolling Bearings"

FAG Plummer Block Housings, split

for bearings with cylindrical bore and
for bearings with tapered bore and adapter sleeve



SNV150

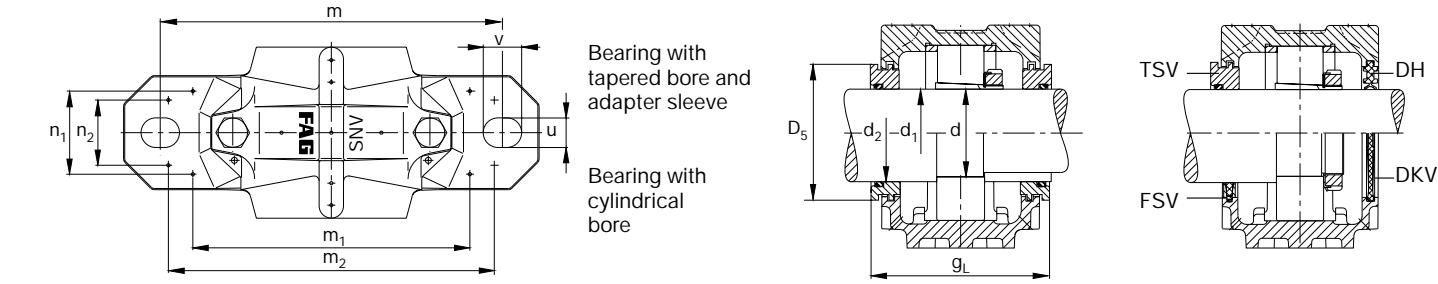
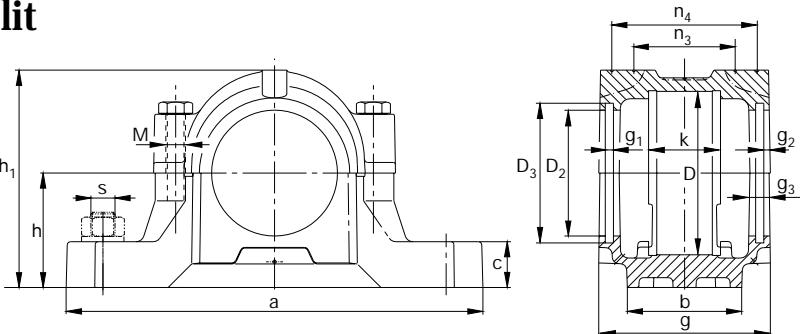
Dimensions D mm	a	b	c	g	h	m	s mm	u inch	v mm	h1	D2	D3	D5	g1	g2	g3	gL	k	m1	n1	m2	n2	n3	n4	M DIN 931	M1 DIN 580	Mass ≈ kg	
150	320	90	32	140	95	260	M20	3/4	22	27	189	112	120.5	118.2	5	5.25	15	155.3	61	210	66	252	52	85	122	M12	-	9.9

Shaft d1 d mm	d2 inch	Bearings which fit the housing								Split spherical roller bearing FAG	Required accessories Adapter sleeve FAG	Locknut FAG	Lock washer FAG	Locating ring 2 pieces FAG	Two-lip seal FAG	Labyrinth ring with O ring FAG	Felt seal FAG	Cover FAG
		Unsplit bearings Codes according to DIN*																
70	80	6314	1314	20314	21314	2314	22314					KM14	MB14A	FRM150/13 FRM150/5	DH214 DH214	TSV214 TSV214	FSV214 FSV214	DKV150 DKV150
74.613	2 ¹⁵ / ₁₆		1217K	20217K		2217K	22217K			H217.215 H317.215				FRM150/16,5 FRM150/12,5 FRM150/12,5	DH517 DH517 DH517	TSV517 TSV517 TSV517	FSV517 FSV517 FSV517	DKV150 DKV150 DKV150
75			1217K	20217K		2217K	22217K			H217 H317				FRM150/16,5 FRM150/12,5 FRM150/12,5	DH517 DH517 DH517	TSV517 TSV517 TSV517	FSV517 FSV517 FSV517	DKV150 DKV150 DKV150
76.2	3		1217K	20217K		2217K	22217K			H217.300 H317.300				FRM150/16,5 FRM150/12,5 FRM150/12,5	DH517 DH517 DH517	TSV517.300 TSV517.300 TSV517.300	FSV517.300 FSV517.300 FSV517.300	DKV150 DKV150 DKV150
85	95	6217	1217	20217		2217	22217				KM17	MB17A	FRM150/16,5 FRM150/12,5	DH217 DH217	TSV217 TSV217	FSV217 FSV217	DKV150 DKV150	

* The order designation in the code according to DIN can be taken from the catalogue WL 41520EA "FAG Rolling Bearings"

FAG Plummer Block Housings, split

for bearings with cylindrical bore and
for bearings with tapered bore and adapter sleeve



SNV160

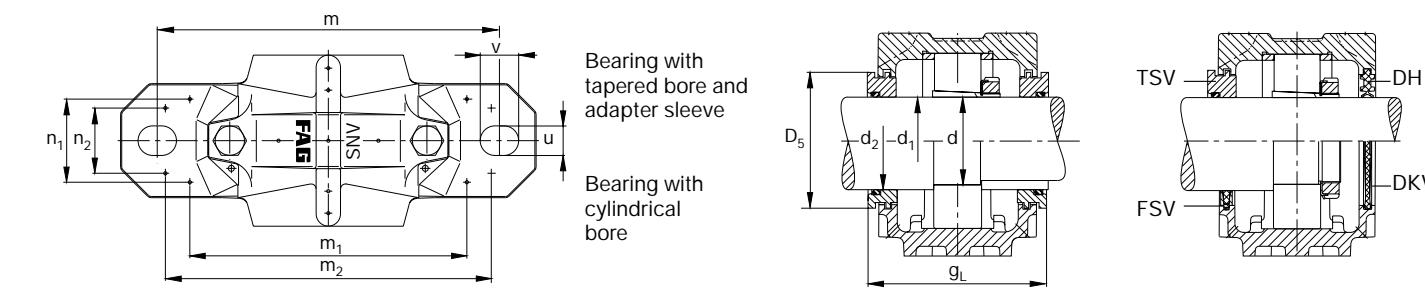
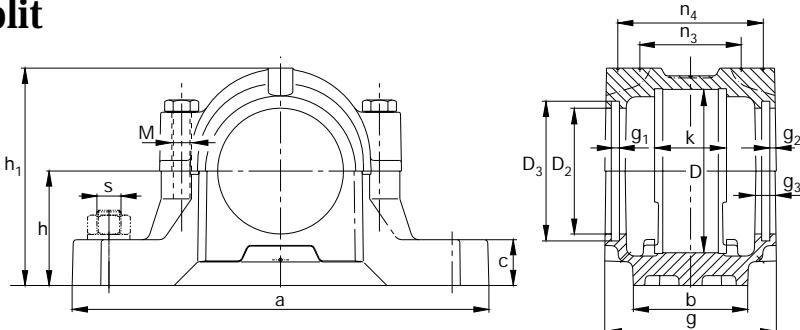
Dimensions													Mass															
D	a	b	c	g	h	m	s	u	v	h ₁	D ₂	D ₃	D ₅	g ₁	g ₂	g ₃	g _L	k	m ₁	n ₁	m ₂	n ₂	n ₃	n ₄	M DIN 931	M ₁ DIN 580	≈ kg	
mm		mm		mm	inch	mm		mm		mm			mm						mm	mm	mm	mm	mm	mm	kg			
160	345	100	35	145	100	290	M20	3/4	22	27	201	120	128.5	125.7	5	5.25	15	160.3	65	240	72	280	58	90	127	M16	-	12.8

Shaft d ₁ d	d ₂	Bearings which fit the housing							Split spherical roller bearing	Required accessories														
		Unsplit bearings								Adapter sleeve	Locknut	Lock washer	Locating ring 2 pieces	Two-lip seal	Labyrinth ring with O ring	Felt seal	Cover							
mm	inch	mm	Codes according to DIN*					FAG	FAG	FAG	FAG	FAG	FAG	FAG	FAG	FAG	FAG	FAG						
61.913	2 ⁷ / ₁₆		1315K	20315K	21315K	2315K	22315K			H315.207 H2315.207			FRM160/14 FRM160/5	DH615.207 DH615.207	TSV615.207 TSV615.207	FSV615.207 FSV615.207	DKV160							
63.5	2 ¹ / ₂		1315K	20315K	21315K	2315K	22315K			H315.208 H2315.208			FRM160/14 FRM160/5	DH615.207 DH615.207	TSV615.208 TSV615.208	FSV615.208 FSV615.208	DKV160							
65			1315K	20315K	21315K	2315K	22315K			H315 H2315			FRM160/14 FRM160/5	DH615 DH615	TSV615 TSV615	FSV615 FSV615	DKV160							
66.675	2 ⁵ / ₈		1315K	20315K	21315K	2315K	22315K			H315.210 H2315.210			FRM160/14 FRM160/5	DH615 DH615	TSV615.210 TSV615.210	FSV615.210 FSV615.210	DKV160							
75		85	6315	1315	20315	21315	2315	22315			KM15 KM15	MB15A MB15A	FRM160/14 FRM160/5	DH315 DH315	TSV315 TSV315	FSV315 FSV315	DKV160							
79.375	3 ¹ / ₈		1218K	20218K	2218K	22218K	23218K			H218.302 H318.302 H2318.302			FRM160/17.5 FRM160/12.5 FRM160/6.3	DH518 DH518 DH518	TSV518.302 TSV518.302 TSV518.302	FSV518 FSV518 FSV518	DKV160							
80			1218K	20218K	2218K	22218K	23218K	222SM80T		H218 H318 H2318			FRM160/17.5 FRM160/12.5 FRM160/12.5 FRM160/6.3	DH518 DH518 DH518 DH518	TSV518 TSV518 TSV518 TSV518	FSV518 FSV518 FSV518 FSV518	DKV160							
80.963	3 ³ / ₁₆		1218K	20218K	2218K	22218K	23218K	222S.303		H218.303 H318.303 H2318.303			FRM160/17.5 FRM160/12.5 FRM160/12.5 FRM160/6.3	DH518 DH518 DH518 DH518	TSV518.303 TSV518.303 TSV518.303 TSV518.303	FSV518.303 FSV518.303 FSV518.303 FSV518.303	DKV160							
82.55	3 ¹ / ₄		1218K	20218K	2218K	22218K	23218K	222S.304		H218.304 H318.304 H2318.304			FRM160/17.5 FRM160/12.5 FRM160/12.5 FRM160/6.3	DH518.304 DH518.304 DH518.304 DH518.304	TSV518.304 TSV518.304 TSV518.304 TSV518.304	FSV518.304 FSV518.304 FSV518.304 FSV518.304	DKV160							
90		100	6218	1218	20218	2218	22218	23218			KM18 KM18 KM18	MB18A MB18A MB18A	FRM160/17.5 FRM160/12.5 FRM160/6.3	DH218 DH218 DH218	TSV218 TSV218 TSV218	FSV218 FSV218 FSV218	DKV160							

* The order designation in the code according to DIN can be taken from the catalogue WL 41520EA "FAG Rolling Bearings"

FAG Plummer Block Housings, split

for bearings with cylindrical bore and
for bearings with tapered bore and adapter sleeve



SNV170

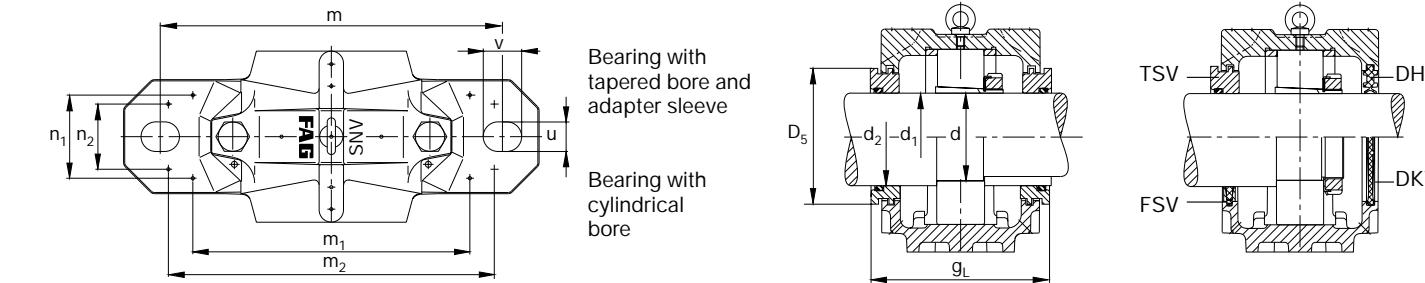
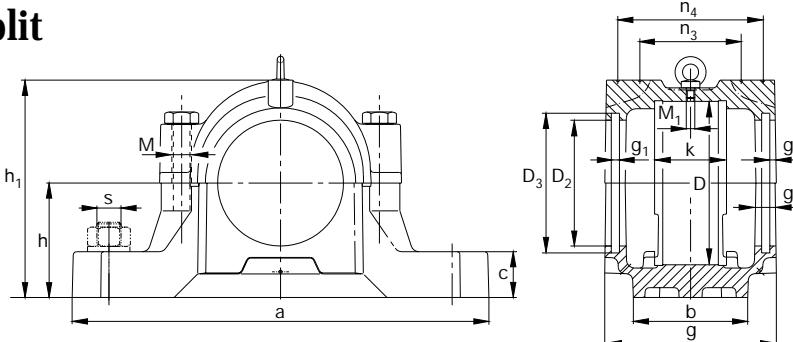
Dimensions	D	a	b	c	g	h	m	s	u	v	h ₁	D ₂	D ₃	Mass ≈ kg															
														mm	mm	inch	mm	M ₁ DIN 580											
	170	345	100	35	150	112	290	M20	3/4	22	27	219	131	141	138.2	6	5.25	16	167.3	68	240	74	280	58	93	132	M16	-	14.4

Shaft d ₁ d	d ₂	Bearings which fit the housing					Split spherical roller bearing	FAG	Required accessories								
		Unsplit bearings							Adapter sleeve	Locknut	Lock washer	Locating ring 2 pieces	Two-lip seal	Labyrinth ring with O ring	Felt seal	Cover	
mm	inch	mm	Codes according to DIN*				FAG	FAG	FAG	FAG	FAG	FAG	FAG	FAG	FAG	FAG	FAG
68.263	2¹¹/₁₆		1316K	20316K	21316K	2316K	22316K		H316.211 H2316.211			FRM170/14,5 FRM170/5	DH616.211 DH616.211	TSV616.211 TSV616.211	FSV616.211 FSV616.211	DKV170 DKV170	
69.85	2³/₄		1316K	20316K	21316K	2316K	22316K		H316.212 H2316.212			FRM170/14,5 FRM170/5	DH616 DH616	TSV616 TSV616	FSV616 FSV616	DKV170 DKV170	
70			1316K	20316K	21316K	2316K	22316K		H316 H2316			FRM170/14,5 FRM170/5	DH616 DH616	TSV616 TSV616	FSV616 FSV616	DKV170 DKV170	
73.025	2⁷/₈		1316K	20316K	21316K	2316K	22316K		H316.214 H2316.214			FRM170/14,5 FRM170/5	DH616.214 DH616.214	TSV616.214 TSV616.214	FSV616.214 FSV616.214	DKV170 DKV170	
80	90	6316	1316	20316	21316	2316	22316		KM16 KM16	MB16A MB16A		FRM170/14,5 FRM170/5	DH316 DH316	TSV316 TSV316	FSV316 FSV316	DKV170 DKV170	
85			1219K	20219K	2219K	22219K		H219 H319			FRM170/18 FRM170/12,5 FRM170/12,5	DH519 DH519 DH519	TSV519 TSV519 TSV519	FSV519 FSV519 FSV519	DKV170 DKV170 DKV170		
85.725	3³/₈		1219K	20219K	2219K	22219K		H219.306 H319.306			FRM170/18 FRM170/12,5	DH519 DH519	TSV519.306 TSV519.306	FSV519 FSV519	DKV170 DKV170		
95	110	6219	1219	20219	2219	22219		KM19 KM19	MB19A MB19A		FRM170/18 FRM170/12,5	DH219 DH219	TSV219 TSV219	FSV219 FSV219	DKV170 DKV170		

* The order designation in the code according to DIN can be taken from the catalogue WL 41520EA "FAG Rolling Bearings"

FAG Plummer Block Housings, split

for bearings with cylindrical bore and
for bearings with tapered bore and adapter sleeve



SNV300

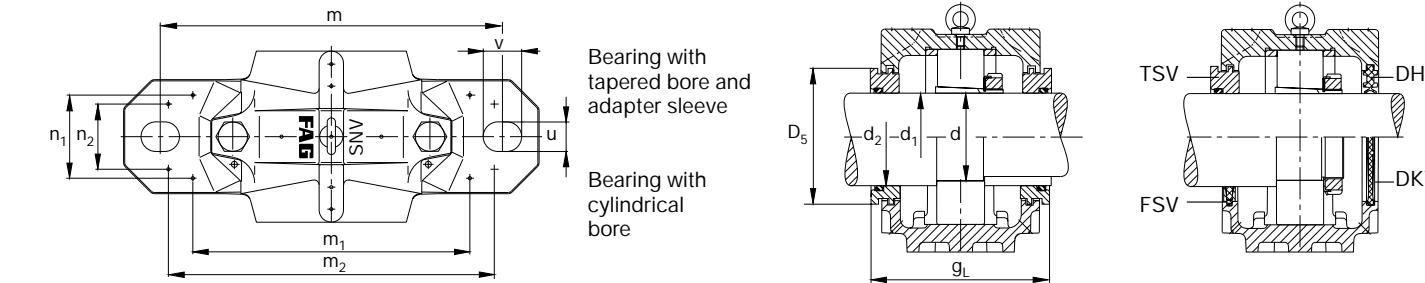
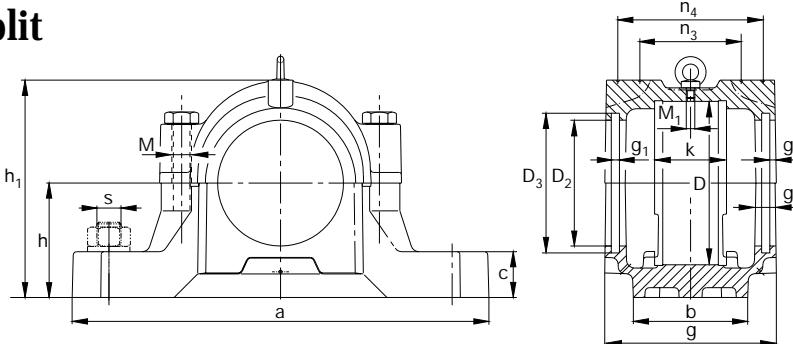
Dimensions													Mass										≈ kg					
D	a	b	c	g	h	m	s	u	v	h ₁	D ₂	D ₃	D ₅	g ₁	g ₂	g ₃	g _L	k	m ₁	n ₁	m ₂	n ₂	n ₃	n ₄	M DIN 931	M ₁ DIN 580	≈ kg	
mm					mm	inch	mm	mm					mm															
300	620	170	65	215	180	520	M30	1 1/4	35	42	366	177.5	187.5	184.2	6	6.25	18	233.3	112	442	123	500	100	146	195	M24	M10	70

Shaft d ₁ d	d ₂	Bearings which fit the housing				Split spherical roller bearing	Required accessories								Labyrinth ring with O ring FAG	Felt seal	Cover
		Unsplit bearings					Adapter sleeve	Locknut	Lock washer	Locating ring 2 pieces	Two-lip seal						
mm	inch	mm	Codes according to DIN*		FAG		FAG	FAG	FAG	FAG	FAG				FAG	FAG	FAG
125			20328K			22328K		H3128 H2328				FRM300/25 FRM300/5		DH528 DH528	TSV528 TSV528	FSV528 FSV528	DKV250 DKV250
125.413	4 ^{15/16}		20328K			22328K		H3128.415 H2328.415				FRM300/25 FRM300/5		DH528 DH528	TSV528.415 TSV528.415	FSV528 FSV528	DKV250 DKV250
127	5		20328K			22328K		H3128.500 H2328.500				FRM300/25 FRM300/5		DH528 DH528	TSV528.500 TSV528.500	FSV528.500 FSV528.500	DKV250 DKV250
140	160	6328	20328			22328		KM28 KM28	MB28 MB28			FRM300/25 FRM300/5		DH328 DH328	TSV328 TSV328	FSV328 FSV328	DKV250 DKV250

* The order designation in the code according to DIN can be taken from the catalogue WL 41520EA "FAG Rolling Bearings"

FAG Plummer Block Housings, split

for bearings with cylindrical bore and
for bearings with tapered bore and adapter sleeve



SNV320

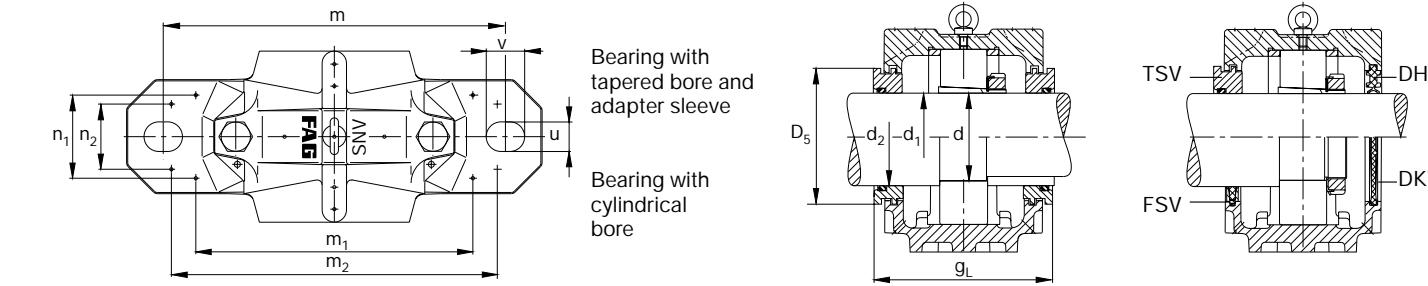
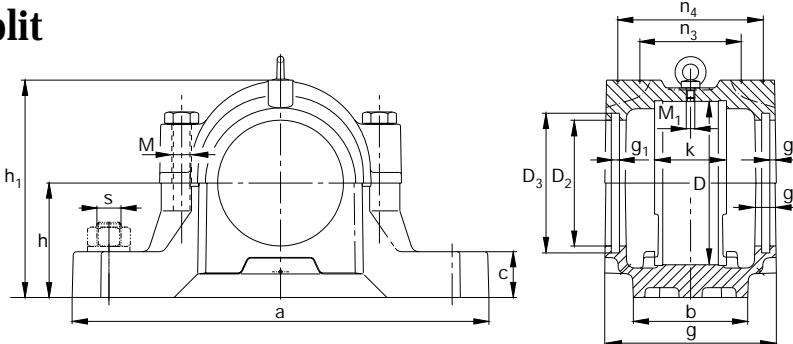
Dimensions													Mass										≈ kg					
D	a	b	c	g	h	m	s	u	v	h ₁	D ₂	D ₃	D ₅	g ₁	g ₂	g ₃	g _L	k	m ₁	n ₁	m ₂	n ₂	n ₃	n ₄	M DIN 931	M ₁ DIN 580	≈ kg	
320	650	180	65	225	190	560	M30	1 1/4	35	42	386	192.5	202.5	199.2	6	6.25	18	243.3	118	482	130	540	100	154	205	M24	M10	95

Shaft d ₁ d	d ₂	Bearings which fit the housing				Split spherical roller bearing	Required accessories														
		Unsplit bearings					Adapter sleeve	Locknut	Lock washer	Locating ring 2 pieces	Two-lip seal	Labyrinth ring with O ring	Felt seal	Cover	FAG	FAG	FAG	FAG	FAG	FAG	
mm	inch	mm	Codes according to DIN*			FAG	FAG	FAG	FAG	FAG	FAG	FAG	FAG	FAG	FAG	FAG	FAG	FAG	FAG	FAG	FAG
131.763	5 3/16		20330K		22330K		H3130.503 H2330.503				FRM320/26,5 FRM320/5	DH530.503 DH530.503	TSV530.503 TSV530.503	FSV530.503 FSV530.503	DKV270 DKV270						
133.35	5 1/4		20330K		22330K		H3130.504 H2330.504				FRM320/26,5 FRM320/5	DH530.504 DH530.504	TSV530.504 TSV530.504	FSV530.504 FSV530.504	DKV270 DKV270						
135			20330K		22330K		H3130 H2330				FRM320/26,5 FRM320/5	DH530 DH530	TSV530 TSV530	FSV530 FSV530	DKV270 DKV270						
150	170	6330	20330		22330			KM30 KM30	MB30 MB30		FRM320/26,5 FRM320/5	DH330 DH330	TSV330 TSV330	FSV330 FSV330	DKV270 DKV270						

* The order designation in the code according to DIN can be taken from the catalogue WL 41520EA "FAG Rolling Bearings"

FAG Plummer Block Housings, split

for bearings with cylindrical bore and
for bearings with tapered bore and adapter sleeve



SNV340

Dimensions													Mass										≈ kg					
D	a	b	c	g	h	m	s	u	v	h ₁	D ₂	D ₃	D ₅	g ₁	g ₂	g ₃	g _L	k	m ₁	n ₁	m ₂	n ₂	n ₃	n ₄	M DIN 931	M ₁ DIN 580	≈ kg	
340	680	190	70	235	200	580	M36	1½	42	50	406	202.5	212.5	209.2	6	6.25	18	253.3	124	489	138	570	100	162	215	M30	M10	115

Shaft d ₁ d	d ₂	Bearings which fit the housing				Split spherical roller bearing	FAG	Required accessories				Locating ring 2 pieces	Two-lip seal	Labyrinth ring with O ring FAG	Felt seal	Cover	
		Unsplit bearings						Adapter sleeve	Locknut	Lock washer							
mm	inch	mm	Codes according to DIN*				FAG	FAG	FAG	FAG	FAG	FAG	FAG	FAG	FAG	FAG	
138.113	5 ⁷ / ₁₆		20332K					H3132.507 H2332.507				FRM340/28 FRM340/5	DH532.507 DH532.507	TSV532.507 TSV532.507	FSV532.507 FSV532.507	DKV290 DKV290	
139.7	5 ¹ / ₂		20332K					H3132.508 H2332.508				FRM340/28 FRM340/5	DH532 DH532	TSV532 TSV532	FSV532 FSV532	DKV290 DKV290	
140			20332K					H3132 H2332				FRM340/28 FRM340/5	DH532 DH532	TSV532 TSV532	FSV532 FSV532	DKV290 DKV290	
160	180	6332	20332						KM32 KM32	MB32 MB32		FRM340/28 FRM340/5	DH332 DH332	TSV332 TSV332	FSV332 FSV332	DKV290 DKV290	
	180		22332														

* The order designation in the code according to DIN can be taken from the catalogue WL 41520EA "FAG Rolling Bearings"

FAG Split Plummer Block Housings of Series SNV
for shaft diameters of 20 to 160 mm and $\frac{3}{4}$ to $5\frac{1}{2}$ inches

Publ. No. WL 90118/3 EC

FAG Bearings Limited
5965 Coopers Avenue,
Mississauga, Ontario, Canada L4Z 1R9
Tel. (0905) 890-9770 · Fax (0905) 890-9779

FAG Split Plummer Block Housings of Series SNV for shaft diameters of 20 to 160 mm and $\frac{3}{4}$ to $5\frac{1}{2}$ inches

Every care has been taken to ensure the correctness of the information contained in this publication but no liability can be accepted for any errors or omissions. We reserve the right to make changes in the interest of technical progress.

© FAG 1998 · This publication or parts thereof may not be reproduced without our permission.

WL 90 118/3 EA/96/10/98

Printed in Germany by Weppert GmbH & Co. KG, Schweinfurt